

# ZDE3KD2

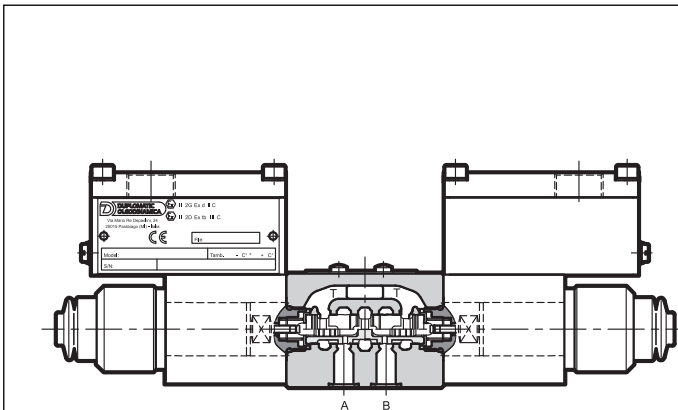
## EXPLOSION-PROOF DIRECT OPERATED PRESSURE REDUCING VALVE in compliance with ATEX 94/9/EC

### SERIES 10

**SUBPLATE MOUNTING**  
**ISO 4401-03 (CETOP 03)**

**p max 100 bar**  
**Q max 15 l/min**

### OPERATING PRINCIPLE



- ZDE3KD2 valves are direct operated pressure reducing valves with electric proportional control, with ISO 4401-03 (CETOP RP121H) mounting surface. They are in compliance with ATEX 94/9/EC standards and are suitable for the use in potentially explosive atmospheres, that fall within the ATEX II 2GD either for gas or for dust classification. See par. 6 for ATEX classification, operating temperatures and electrical characteristics.
- The valves are used to reduce pressure in the secondary circuit branches thus ensuring stability of controlled pressure in the event of variations of the flow rate through the valve.
- With the valves the statement of conformity to the up-mentioned standards is always supplied.
- The ZDE3KD2 valves are supplied with a finishing surface treatment (zinc-nickel) suitable to ensure a salt spray resistance up to 600 h (test operated according to UNI EN ISO 9227 standards and test evaluation operated according to UNI EN ISO 10289 standards).

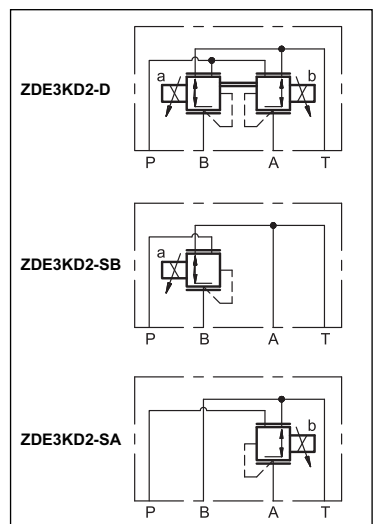
TYPE EXAMINATION CERTIFICATE NUMBER: CEC 13 ATEX 030 - REV. 1

### PERFORMANCES

(obtained with mineral oil with viscosity of 36 cSt at 50°C and electronic control cards)

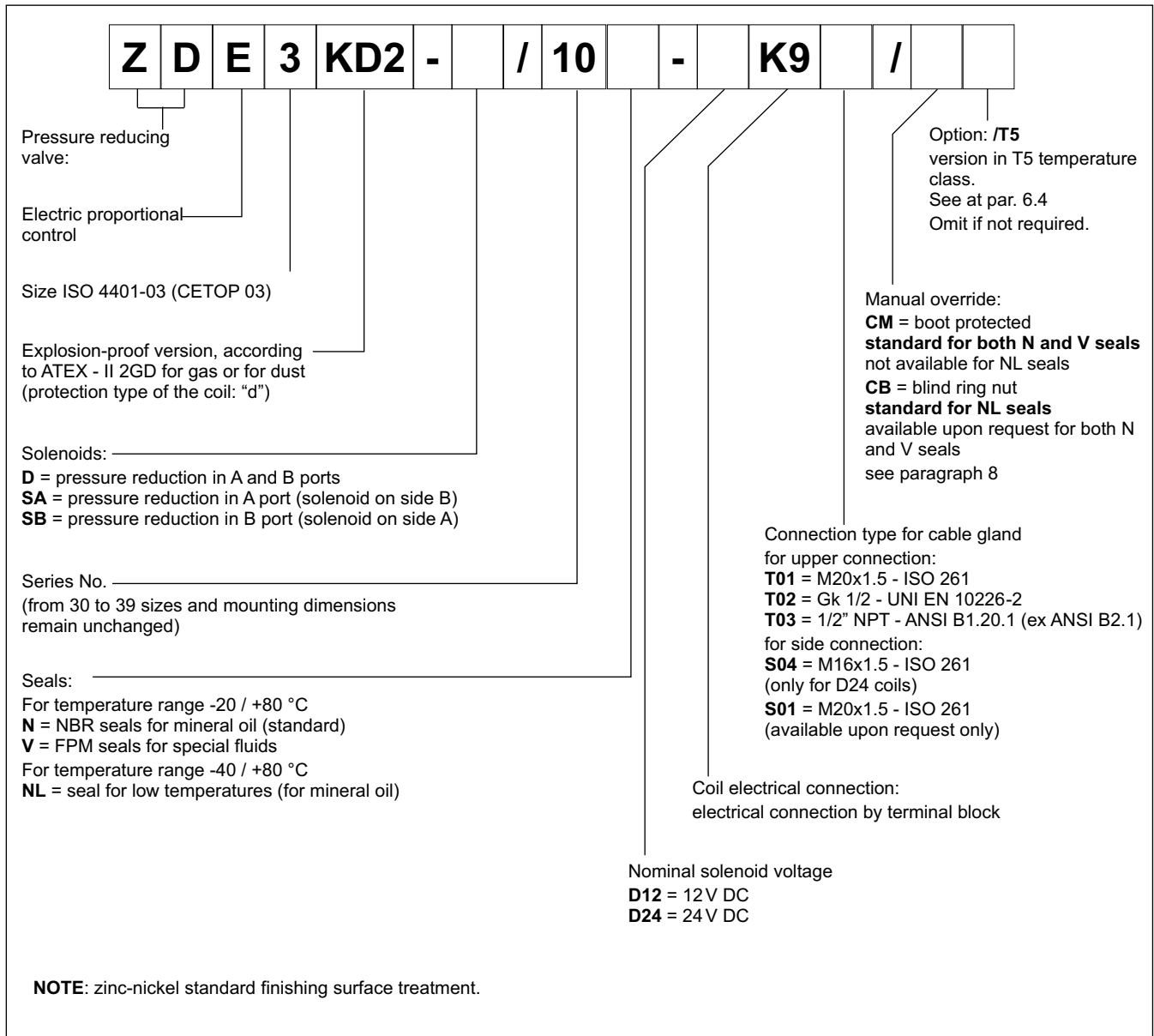
Operating pressure range:	bar	30 ÷ 100
Pressure allowed on T port (see par. 3)	bar	0 ÷ 30
Controlled pressure	bar	23
Maximum flow	l/min	15
Step response	see paragraph 5	
Hysteresis (with PWM 200 Hz)	% of p nom	< 4%
Repeatability	% of p nom	< ±1%
Electrical characteristic	see paragraph 6.5	
Ambient temperature range	°C	-20/+80 (NBR and FPM) -40/+80 (NL)
Fluid temperature range	°C	-20/+80 (NBR and FPM) -40/+80 (NL)
Fluid viscosity range	cSt	10 ÷ 400
Fluid contamination degree	According to ISO 4406:1999 class 18/16/13	
Recommended viscosity	cSt	25
Mass: single solenoid valve	kg	1,9
double solenoid valve	kg	2,8

### HYDRAULIC SYMBOLS





## 1 - IDENTIFICATION CODE



## 2 - HYDRAULIC FLUIDS

Use mineral oil-based hydraulic fluids HL or HM type, according to ISO 6743-4. For these fluids, use NBR seals. For fluids HFDR type (phosphate esters) use FPM seals (code V). For the use of other fluid types such as HFA, HFB, HFC, please consult our technical department. Using fluids at temperatures higher than 80 °C causes a faster degradation of the fluid and of the seals characteristics. The fluid must be preserved in its physical and chemical characteristics.

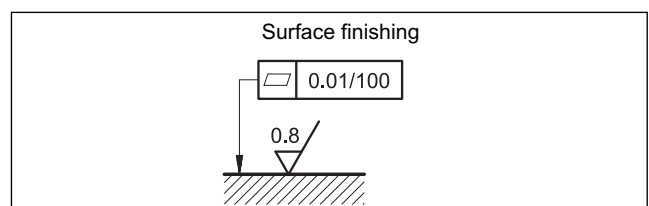
## 3 - INSTALLATION

The valves can be installed in any position without impairing correct operation.

Ensure that there is no air in the hydraulic circuit.

Valves are fixed by means of screws or tie rods on a flat surface with planarity and roughness equal to or better than those indicated in the relative symbols. If minimum values are not observed fluid can easily leak between the valve and support surface.

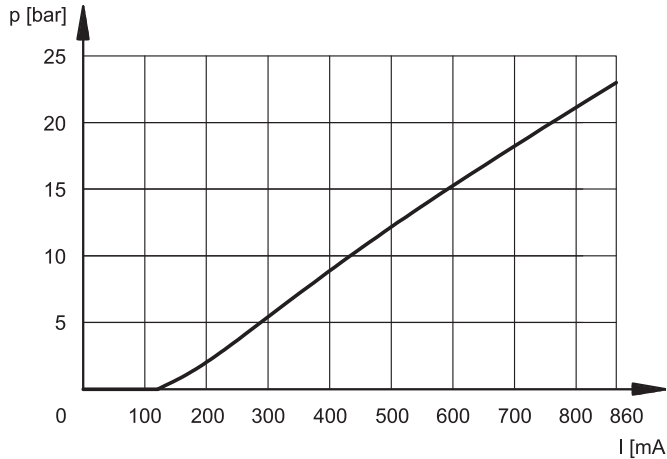
Connect the valve T port directly to the tank. Add any backpressure value detected in the T line to the reduced pressure value. Maximum admissible backpressure in the T line, under operational conditions, is 30 bar.



### 4 - CHARACTERISTIC CURVES

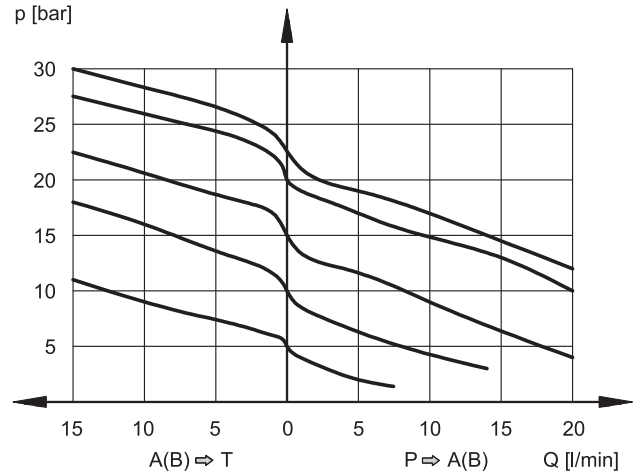
(obtained with ZDE3-D/10N-D24K9T01/CM with PWM 100Hz and oil with viscosity 36 cSt at 50°C)

**PRESSURE CONTROL  $p=f(I)$**



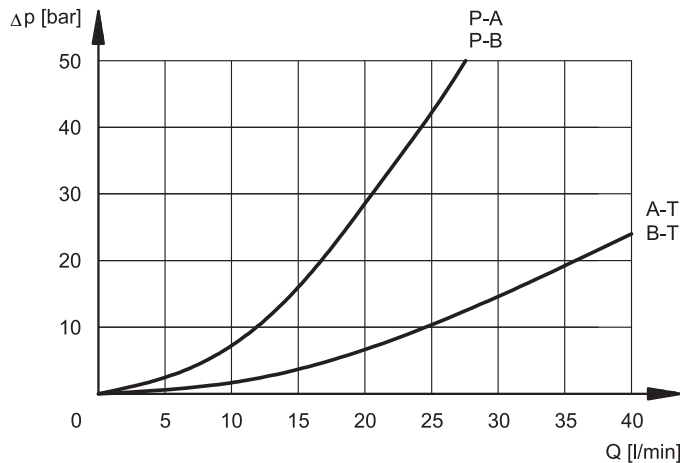
SA and SB versions pressure regulation is less than 0.5 bar.

**PRESSURE VARIATION  $p=f(Q)$**



The curves have been obtained with inlet pressure 100 bar.

**PRESSURE DROP  $\Delta p=f(Q)$**



### 5 - STEP RESPONSE

(with mineral oil with viscosity of 36 cSt at 50°C and with the relative electronic control unit)

Step response is the time taken for the valve to reach 90% of the set pressure value following a step change of reference signal.

The table illustrates typical step response times measured with input flow rate of  $Q = 5$  l/min and  $p = 50$  bar.

REFERENCE SIGNAL STEP	0 → 100%	100 → 0%
Step response [ms]	30	30

### 6 - ATEX CLASSIFICATION, OPERATING TEMPERATURES AND ELECTRICAL CHARACTERISTICS

For valves suitable for application and installation in potentially explosive atmospheres, according to ATEX directive prescriptions, Duplomatic certifies the combination valve-coil; **the supply always includes the declaration of conformity to the directive and the operating and maintenance manual, that contains all the information needed for a correct use of the valve in potentially explosive environments.**

Coils assembled on these valves have been separately certified according to ATEX directive and so they are suitable for use in potentially explosive atmospheres.

#### 6.1 - Valve ATEX classification

The valves can be used for applications and installations in potentially explosive atmospheres that fall within either the ATEX II 2G or the ATEX II 2D classification, with the follow marking:

##### MARKING FOR GASES, VAPOURS, MISTS

for N and V seals:

II 2G IIC T4 Gb (-20°C Ta +80°C)

for NL seals:

II 2G IIC T4 Gb (-40°C Ta +80°C)

- EX Specific marking of explosion protection as ATEX 94/9/EC directive and related technical specification requests.
- II: Group II for surface plants
- 2: Category 2 high protection, eligible for zone 1 (therefore also eligible for category 3 zone 2)
- G: Type of atmosphere with gases, vapours, mists
- IIC: Gas group (therefore also eligible for group IIA and IIB)
- T4: Temperature class (max surface temperature)
- Gb EPL protection level for electrical devices
- 20°C Ta +80°C: Ambient temperature range for valves with both N and V seals
- 40°C Ta +80°C: Ambient temperature range for valves with NL seals

##### MARKING FOR DUSTS

for N and V seals:

II 2D IIIC T154°C Db IP66/IP68 (-20°C Ta +80°C)

for NL seals:

II 2D IIIC T154°C Db IP66/IP68 (-40°C Ta +80°C)

- EX Specific marking of explosion protection as ATEX 94/9/EC directive and related technical specification requests.
- II: Group II for surface plants
- 2: Category 2 high protection, eligible for zone 21 (therefore also eligible for category 3 zone 22)
- D: Type of atmosphere with dusts
- IIIC: Dusts group (therefore also eligible for group IIIA and IIIB)
- T154°C: Temperature class (max surface temperature)
- Db EPL protection level for electrical devices
- IP66/IP68: Protection degree from atmospheric agents according to IEC EN 60529
- 20°C Ta +80°C: Ambient temperature range for valves with both N and V seals
- 40°C Ta +80°C: Ambient temperature range for valves with NL seals

#### 6.2 - Coils ATEX classification

The coil of the explosion-proof valves is identified with its own tag, which carries the relative ATEX marking. **The mechanical construction of the coil housing is made in order to ensure its resistance to possible internal explosion and to avoid any explosion propagation to the outside environment, matching an "Ex d" type protection (explosion-proof coil).**

Moreover, the solenoid is designed to maintain its surface temperature below the limits specified to the relevant class. The R\* coils (for alternating current supply) contain a built-in rectifier bridge. Here below you find the coils marking:

##### MARKING FOR GASES, VAPOURS, MISTS

II 2G Ex d IIC T4 Gb (-40°C Ta +80°C)

- EX: Specific marking of explosion protection as ATEX 94/9/EC directive and related technical specification requests.
- II: Group II for surface plants
- 2: Category 2 high protection, eligible for zone 1 (therefore also eligible for category 3 zone 2)
- G: Type of atmosphere with gases, vapours, mists
- Ex d: "d" protection type, explosion-proof case
- IIC: Gas group (therefore also eligible for group IIA and IIB)
- T4: Temperature class (max surface temperature)
- Gb: EPL protection level for electrical devices
- 40°C Ta +80°C: Ambient temperature range

##### MARKING FOR DUSTS

II 2D Ex tb IIIC T154°C Db IP66/IP68 (-40°C Ta +80°C)

- EX Specific marking of explosion protection as ATEX 94/9/EC directive and related technical specification requests.
- II: Group II for surface plants
- 2: Category 2 high protection, eligible for zone 21 (therefore also eligible for category 3 zone 22)
- D: Type of atmosphere with dusts
- Ex tb: "tb" protection type
- IIIC: Dusts group (therefore also eligible for group IIIA and IIIB)
- T154°C: Temperature class (max surface temperature)
- Db: EPL protection level for electrical devices
- IP66/IP68: Protection degree from atmospheric agents according to IEC EN 60529
- 40°C Ta +80°C: Ambient temperature range

#### 6.3 - Operating temperatures

The operating ambient temperature must be between -20 / +80 °C, for valves with both N and V seals and -40°C / +80°C, for valves with NL seals.

The fluid temperature must be between -20 / +80 °C, for valves with both N and V seals and -40°C / +80°C, for valves with NL seals.

The valves are classified in T4 temperature class (T 154 °C), therefore they are eligible for operation also at higher class temperature (T3, T2, T1 for gas and T200° C for dust).

### 6.4 - /T5 Option: Version for T5 temperature class

The valves classified for T5 temperature class are suitable for operation in potentially explosive atmospheres with ambient temperatures between -20 / +55 °C, for both valves with N and V seals and -40°C / +55°C, for valves with NL seals.

The fluid temperature must be between -20 / +60 °C, for both valves with N and V seals and -40°C / +55°C, for valves with NL seals.

The valves are classified in T5 temperature class (T 129 °C), therefore they are eligible for operation also at higher class temperature (T4, T3, T2, T1 for gas and T135° C for dusts).

The marking for T5 class temperature versions are:

#### VALVES MARKING FOR GASES, VAPOURS, MISTS

for N and V seals:

II 2G IIC T5 Gb (-20°C Ta +55°C)

for NL seals:

II 2G IIC T5 Gb (-40°C Ta +55°C)

#### COIL MARKING FOR GASES, VAPOURS, MISTS

II 2G Ex d IIC T5 Gb (-40°C Ta +55°C)

#### VALVES MARKING FOR DUSTS

for N and V seals:

II 2D IIIC T129°C Db IP66/IP68 (-20°C Ta +55°C)

for NL seals:

II 2D IIIC T129°C Db IP66/IP68 (-40°C Ta +55°C)

#### COIL MARKING FOR DUSTS

II 2D Ex tb IIIC T129°C Db IP66/IP68 (-40°C Ta +55°C)

### 6.5 - Electrical characteristics (values ± 5%)

NOMINAL VOLTAGE	V DC	12	24
RESISTANCE (at 20°C)	Ω	3.4	15.6
NOMINAL CURRENT	A	1.88	0.86
PWM FREQUENCY	Hz	200	100

DUTY CYCLE	100%
EXPLOSION-PROOF VERSION	According to ATEX 94/9/EC
ELECTROMAGNETIC COMPATIBILITY (EMC)	According to 2004/108/EC
CLASS OF PROTECTION: Atmospheric agents Coil insulation (VDE 0580)	IP66 / IP68 class H

## 7 - ELECTRICAL CONNECTION

### 7.1 - Wiring

In order to realise the electrical connection of the coil, it is necessary to access the terminal block (1) unscrewing the 4 screws (2) that fasten the cover (3) with the box (4) that contains the terminal block.

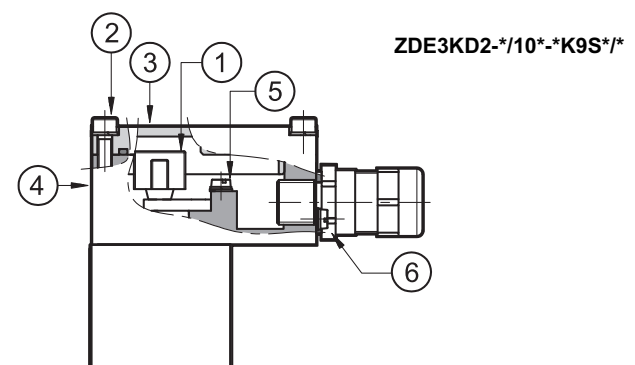
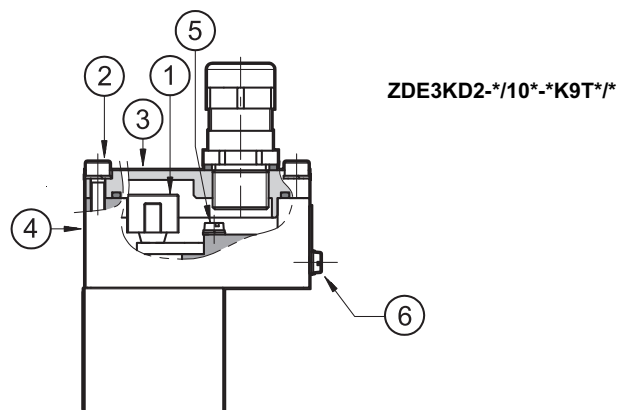
**The electrical connection is polarity-independent.**

By doing electrical connection it is important to connect also the grounding point (5) in the terminal block box (M4 screws), through suitable conductors with the general grounding line of the system.

On the external body of the coil there is a grounding point (6) (M4 screw) that allow to ensure equipotentiality between the valve and the general grounding line of the system; connecting this point the regulation of the EN 13463-1 standard, that impose to verify the equipotentiality of the elements included in a potentially explosive environment (the maximum resistance between the elements must be 100 Ω), is guaranteed.

At the end of the electrical wiring, it is necessary to reassemble the cover (3) on the box (4), checking the correct positioning of the seal located in the cover seat and fastening the 4 M5 screws with a torque of 4.9÷6 Nm.

Electrical wiring must be done following the instructions of the rules in compliance with ATEX standards.



Characteristics of the cables connectable for wiring are indicated in the table below:

Function	Cable section
Operating voltage cables connection	max 2.5 mm <sup>2</sup>
Connection for internal grounding point	max 2.5 mm <sup>2</sup>
Connection for external equipotential grounding point	max 6 mm <sup>2</sup>

Cables for wiring must be non-armoured cables, with external covering sheath and must be suitable for use in environments with temperatures from - 20 °C to +110 °C (for valves either with N or V seals) or from - 40 °C to +110 °C (for valves with NL seals).

Cable glands (which must be ordered separately, see paragraph 10) allow to use cables with external diameter between 8 and 10 mm.

### 7.2 - Overcurrent fuse and switch-off voltage peak

Upstream of each valve, an appropriate fuse (max 3 x I<sub>n</sub> according to IEC 60127) or a protective motor switch with short-circuit and thermal instantaneous tripping, as short-circuit protection, must be connected. The cut-off power of the fuse must correspond or exceed the short circuit current of the supply source.

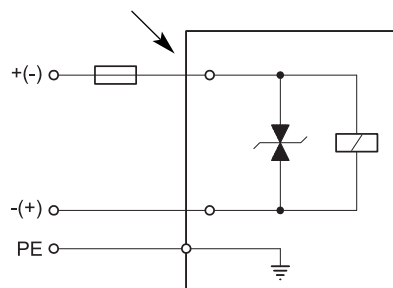
The fuse or the protective motor must be placed outside the dangerous area or they must be protected with an explosion-proof covering.

In order to safeguard the electronic device to which the valve is connected, there is a protection circuit in the coil, that reduces voltage peaks, which can occur when inductances are switched off.

The table shows the type of fuse recommended according to the nominal voltage of the valve and to the value of the voltage peaks reduction.

### 7.3 - Electrical diagram

recommended upstream fuse (see par. 7.2)



Coil type	Nominal voltage [V]	Rated current [A]	Recommended pre-fuse characteristics medium time-lag according to DIN 41571 [A]	Maximum voltage value upon switch off [V]	Suppressor circuit
D12	12	1,7	2,5	- 49	Transient voltage suppressor bidirectional
D24	24	0,83	1,25	- 49	

## 8 - MANUAL OVERRIDE CB

### CB - Blind ring nut

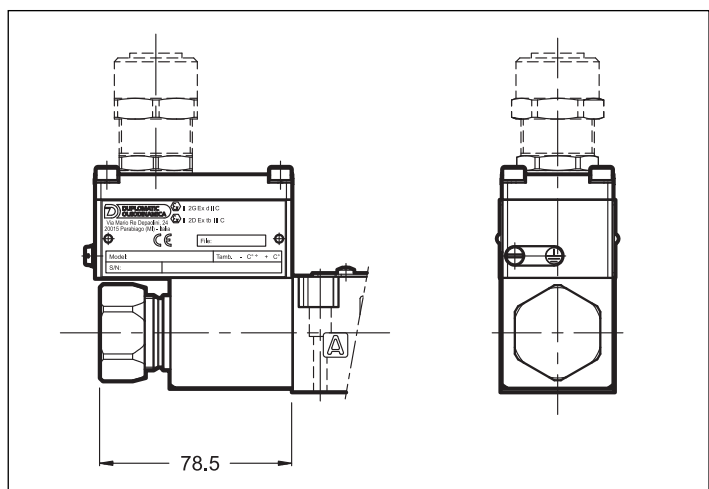
The metal ring nut protects the solenoid tube from atmospheric agents and isolates the manual override from accidental operations. The ring nut is tightened on a threaded fastener that keeps the coil in its position even without the ring nut.

To access the manual override loose the ring nut and remove it; then reassemble hand tightening, until it stops.

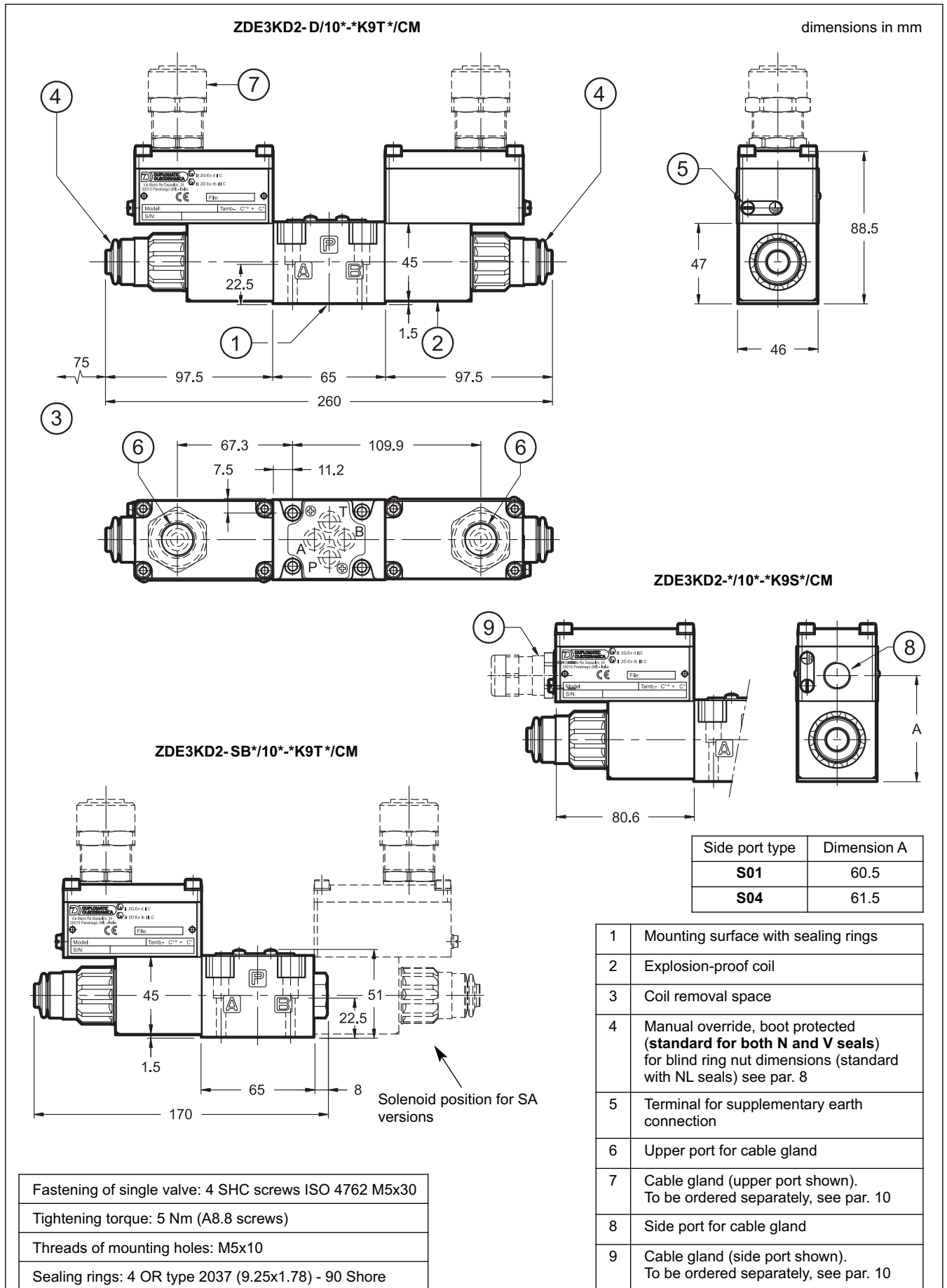
**Activate the manual override always and only with non-sparking tools suitable for use in ATEX areas classified.**

More information on safe use of ATEX classified components are provided in the instruction manual, always supplied with the valve.

**CAUTION!** The manual override doesn't allow any proportional regulation; indeed using this kind of override, the main stage spool will open completely and the whole inlet pressure will pass through A or B line.



### 9 - ZDE3KD2 OVERALL AND MOUNTING DIMENSIONS

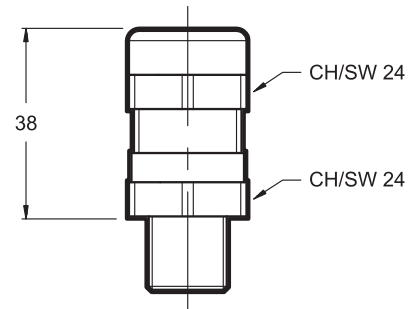




## 10 - CABLE GLANDS

Cable glands must be ordered separately; Diplomatic offers some types of cable glands with the following features:

- version for non-armoured cable, external seal on the cable (suitable for Ø8+10 mm cables);
- according to ATEX II 2GD directive certified
- cable gland material: nickel brass
- rubber tip material: silicone
- ambient temperature range: -70°C + +220°C
- protection degree: IP66/IP68



To order, list the description and the code of the version chosen from among those listed below:

**Description: CGK2/NB-01/10**

**Code: 3908108001**

Version with M20x1.5 - ISO 261 male thread, suitable for coils with T01 and S01 connection types; it is supplied equipped with silicone seal, that must be assembled between the cable gland and the coil cover, so as to ensure IP66 / IP68 protection degree.

**Description: CGK2/NB-03/10**

**Code: 3908108003**

Version with 1/2" NPT - ANSI B1.20.1 (ex ANSI B2.1), suitable for coils with T03 connection type; in order to ensure IP66/IP68 protection degree. The customer must apply LOCTITE® 243™ threadlocker or similar between the cable gland connection thread and the coil cover.

**Description: CGK2/NB-02/10**

**Code: 3908108002**

Version with Gk 1/2 - UNI EN 10226-2 male thread, suitable for coils with T02 connection type; in order to ensure IP66/IP68 protection degree. The customer must apply LOCTITE® 243™ threadlocker or similar between the cable gland connection thread and the coil cover.

**Description: CGK2/NB-04/10**

**Code: 3908108004**

Version with M16x1.5 - ISO 261 male thread, suitable for coils with S04 connection type; it is supplied equipped with silicone seal, that must be assembled between the cable gland and the coil cover, so as to ensure IP66/IP68 protection degree.

## 11 - ELECTRONIC CONTROL UNITS

**ZDE3-SA\* ZDE3-SB\***

<b>EDM-M111</b>	for solenoid 24V DC	DIN EN 50022 rail mounting	see cat. 89 250
<b>EDM-M142</b>	for solenoid 12V DC		

**NOTE: electronic control units offered are not certified according to ATEX 94/9/EC Directive; therefore, they must be installed outside the classified area.**

**ZDE3-D\***

<b>EDM-M211</b>	for solenoid 24V DC	rail mounting DIN EN 50022	see cat. 89 250
<b>EDM-M242</b>	for solenoid 12V DC		

## 12 - SUBPLATES

(see catalogue 51 000)

Type PMMD-AI3G with rear ports
Type PMMD-AL3G with side ports
P, T, A, B port threading: 3/8" BSP

**NOTE:** Subplates (to be ordered separately) do not contain neither aluminium nor magnesium at a higher rate than the value allowed by norms according to ATEX directive for category 2GD.

The user must take care and make a complete assessment of the ignition risk, that can occur from the relative use in potentially explosive environments.



**DIPLOMATI  
OLEODINAMICA**  
**DIPLOMATI OLEODINAMICA S.p.A.**  
 20015 PARABIAGO (MI) • Via M. Re Depaolini 24  
 Tel. +39 0331.895.111  
 Fax +39 0331.895.339  
 www.diplomatic.com • e-mail: sales.exp@diplomatic.com

