24 300/110 ED


MOUNTING INTERFACES


ZC2
BALANCING VALVES
SERIES 51

## SUBPLATE MOUNTING

ISO 4401-03 (CETOP 03)
p max 350 bar
Q max 25 I/min

## OPERATING PRINCIPLE



- The type ZC2 balancing valves act as pressure reducing valves that, besides reducing the pressure from line $P$ to user A, allow the flow to return from user A to discharge $T$ when a pressure greater than the set value is generated in the downstream circuit (user A). (A typical case of hydraulic counterweight or load balancing)
- They have a mounting surface in accordance with ISO 4401 (CETOP RP121H) standards. Port B is never used.

PERFORMANCES (measured with mineral oil of viscosity 36 cSt at $50^{\circ} \mathrm{C}$ )

| Maximum operating pressure | bar | 350 |
| :--- | :---: | :---: |
| Maximum flow rate | $\mathrm{I} / \mathrm{min}$ | 25 |
| Ambient temperature range | ${ }^{\circ} \mathrm{C}$ | $-20 /+50$ |
| Fluid temperature range | ${ }^{\circ} \mathrm{C}$ | $-20 /+80$ |
| Fluid viscosity range | cSt | $10 \div 400$ |
| Fluid contamination degree | According to ISO 4406:1999 class 20/18/15 |  |
| Recommended viscosity | cSt | 25 |
| Mass: | kg | 1,3 |



## 1 - IDENTIFICATION CODE



## 2 - CHARACTERISTIC CURVES

(values obtained with viscosity of 36 cSt at $50^{\circ} \mathrm{C}$ )

## ADJUSTMENT ZC2



## 3 - HYDRAULIC FLUIDS

Use mineral oil-based hydraulic fluids HL or HM type, according to ISO 6743-4. For these fluids, use NBR seals. For fluids HFDR type (phosphate esters) use FPM seals (code V). For the use of other kinds of fluid such as HFA, HFB, HFC, please consult our technical department.

Using fluids at temperatures higher than $80^{\circ} \mathrm{C}$ causes a faster degradation of the fluid and of the seals characteristics. The fluid must be preserved in its physical and chemical characteristics.

4-ZC2 OVERALL AND MOUNTING DIMENSIONS


## 9 - INSTALLATION

The ZC2 valves can be installed in any position without impairing correct operation.

Valves are fixed by means of screws or tie rods on a flat surface with planarity and roughness equal to or better than those indicated in the relative symbols. If minimum values are not observed, fluid can easily leak between the valve and support surface.


## 6 - FASTENING BOLTS

Fastening bolts are delivered with the valve.
N. 4 bolts M5x55

Tightening torque: 5Nm ( A screws 8.8)

7 - SUBPLATES (see cat. 51000 )

| Type PMMD-AI3G ports on rear 3/8" BSP |
| :--- |
| Type PMMD-AL3G side ports3/8" BSP |

