

- This series of modular subplates has been designed to make hydraulic circuits and can be used directly on power packs or on any other section of the machine.
- The subplates are assembled by means of 4 tie-rods with seal seats incorporated in the subplate.
- The above assembly achieves compact units (including pressure and discharge manifolds): one face per subplate is used for connection to services and the other to mount ISO 4401-05 (CETOP 05) or ISO 4401-03 (CETOP 03) valves.
- Complex circuits can also be set up using modular valves.
- The recommended mounting configuration for P4D subplates on hydraulic power packs is with the main axis positioned vertically to obtain the bundle of pipes to utilities in two vertical rows; however, assembly is not restricted to this configuration.

P4D\*

MODULAR SUBPLATES
FOR ISO 4401-05 (CETOP 05)

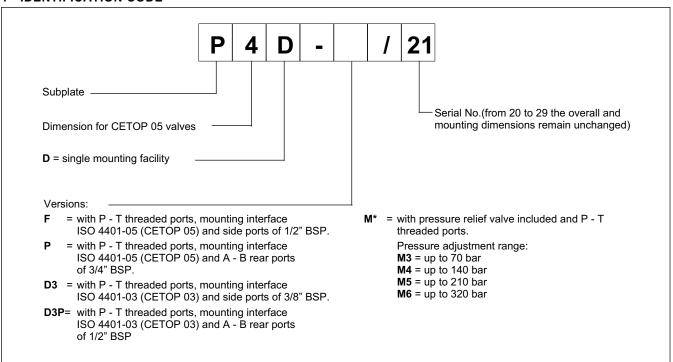
VALVES
SERIES 21

p max 350 barQ max 100 l/min

## **TECHNICAL SPECIFICATIONS**

Maximum operating pressure - ports P - A - B - port T	bar	see paragraph 8 140	
Maximum flow	l/min	100	
Ambient temperature range	°C	-20 / +50	
Fluid temperature range	°C	-20 / +80	
Fluid viscosity range	cSt	10 ÷ 400	
Fluid contamination degree	cSt	25	
Recommended viscosity	According to IS	According to ISO 4406:1999 class 20/18/15	

#### 1 - IDENTIFICATION CODE

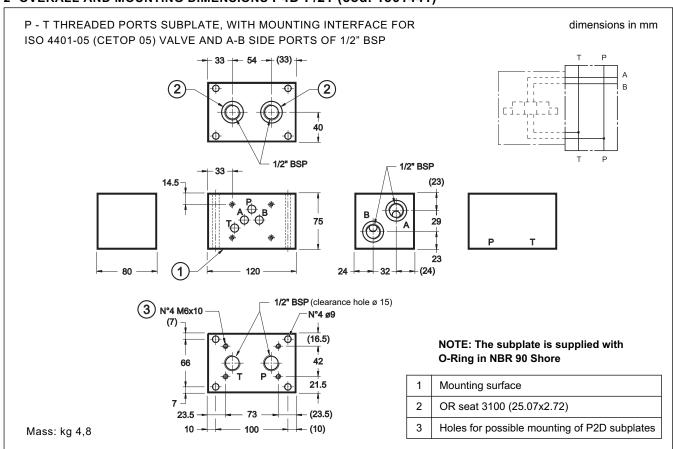


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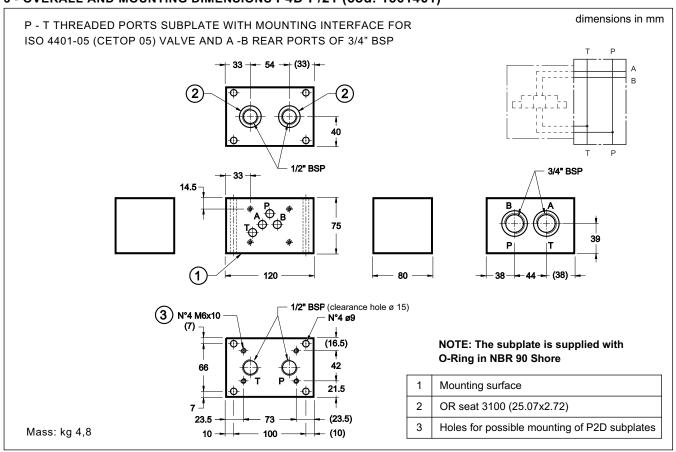




# 2- OVERALL AND MOUNTING DIMENSIONS P4D-F/21 (cod. 1561441)



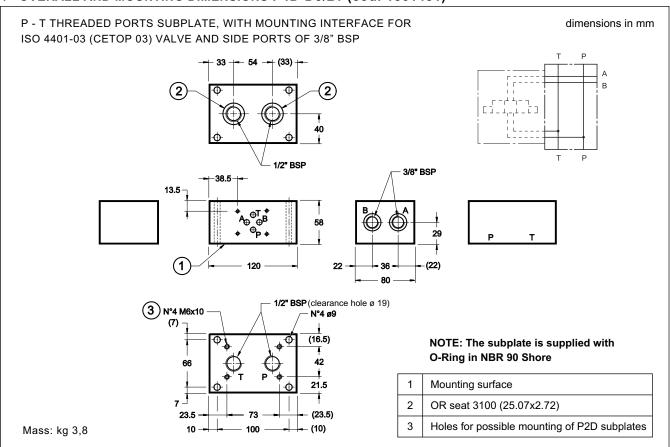
## 3 - OVERALL AND MOUNTING DIMENSIONS P4D-P/21 (cod. 1561461)



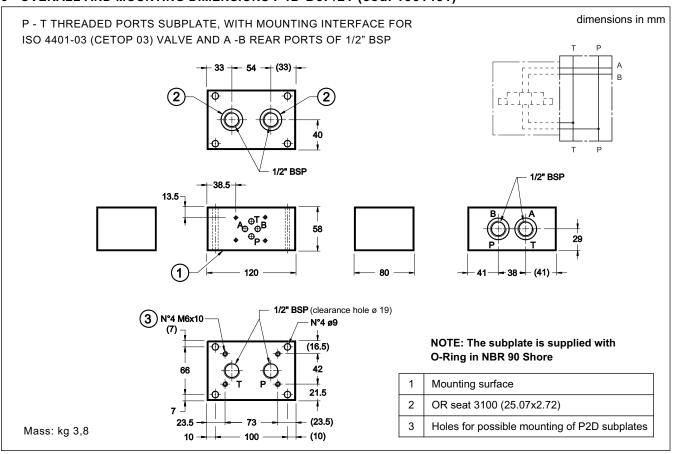
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# 4 - OVERALL AND MOUNTING DIMENSIONS P4D-D3/21 (cod. 1561451)



## 5 - OVERALL AND MOUNTING DIMENSIONS P4D-D3P/21 (cod. 1561481)

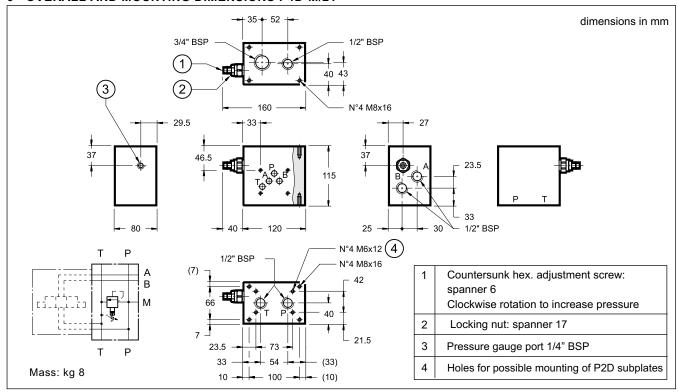


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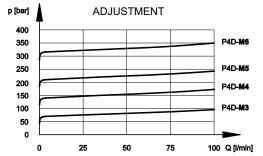


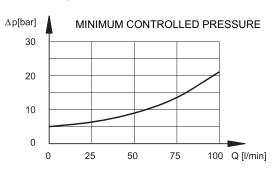


#### 6 - OVERALL AND MOUNTING DIMENSIONS P4D-M/21



# 7 - CHARACTERISTIC CURVES (values obtained with viscosity of 36 cSt at $50^{\circ}\text{C})$





#### 8 - MAXIMUM PRESSURe ON P

Depending on the tie-rod type and on the number of assembled suplates it is necessary to pay attention to the maximum pressure on P in order to avoid extruding the O-Ring.

No. of assembled subplates	Threaded bar class B7 DIN 975	Stud class 8.8 UNI 5911	Stud class 12.9
2	350 bar	350 bar	350 bar
3	300 bar	350 bar	350 bar
4	250 bar	300 bar	350 bar
5	200 bar	250 bar	300 bar
6	150 bar	200 bar	250 bar
Tightening torque	20 Nm	20 Nm	30 Nm



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