



# RLM3

## ELECTRIC FAST / SLOW SPEED SELECTION VALVE SERIES 10

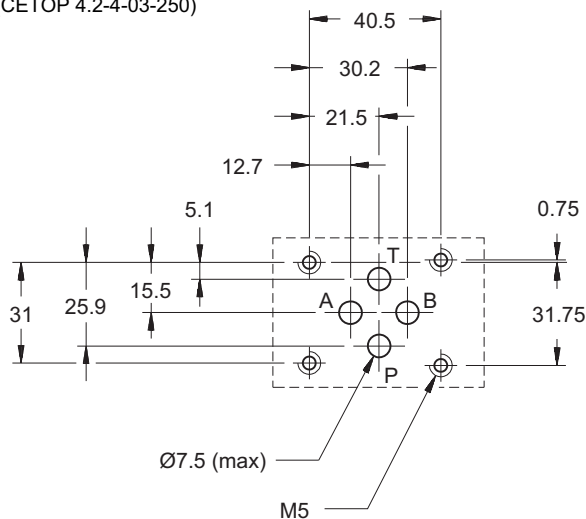
### MODULAR VERSION ISO 4401-03 (CETOP 03)

**p** max 250 bar

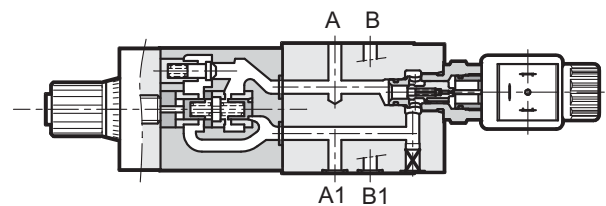
**Q** max (see table of performances)

### MOUNTING SURFACE

ISO 4401-03 -02-0-94  
(CETOP 4.2-4-03-250)



### OPERATING PRINCIPLE



- The RLM3 valve is a compact group that allows control of the fast/slow flow through use of an open/close solenoid valve. The adjustment of the flow is carried out with the RPC1 compensated flow control valves (see catalogue 32 200) with six adjustment ranges.
- The fast/slow speed selection is obtained with the KT08 solenoid cartridge poppet valve (see catalogue 43100)
- Made as a modular version, the mounting surface is according to iso 4401 (CETOP RP121H) standards.
- The RLM3 valve can be assembled quickly under the ISO 4401-03 (CETOP 03) directional solenoid valves without use of pipes, permitting the construction of directional and speed controls for work actuators in a single mounting position.

### PERFORMANCES (measured with mineral oil of viscosity 36cSt at 50°C)

Maximum operating pressure	bar	250
Maximum flow rate in controlled lines Maximum flow rate in the free lines	l/min	1 - 4 - 10 - 16 - 22 - 30 65
Ambient temperature range	l/min	0,08
Fluid temperature range	°C	-20 / +50
Fluid viscosity range	°C	-20 / +80
Fluid contamination degree	cSt	10 ÷ 400
Recommended viscosity	According to ISO 4406:1999 class 20/18/15	
Viscosità raccomandata	cSt	25
Mass	kg	3,1

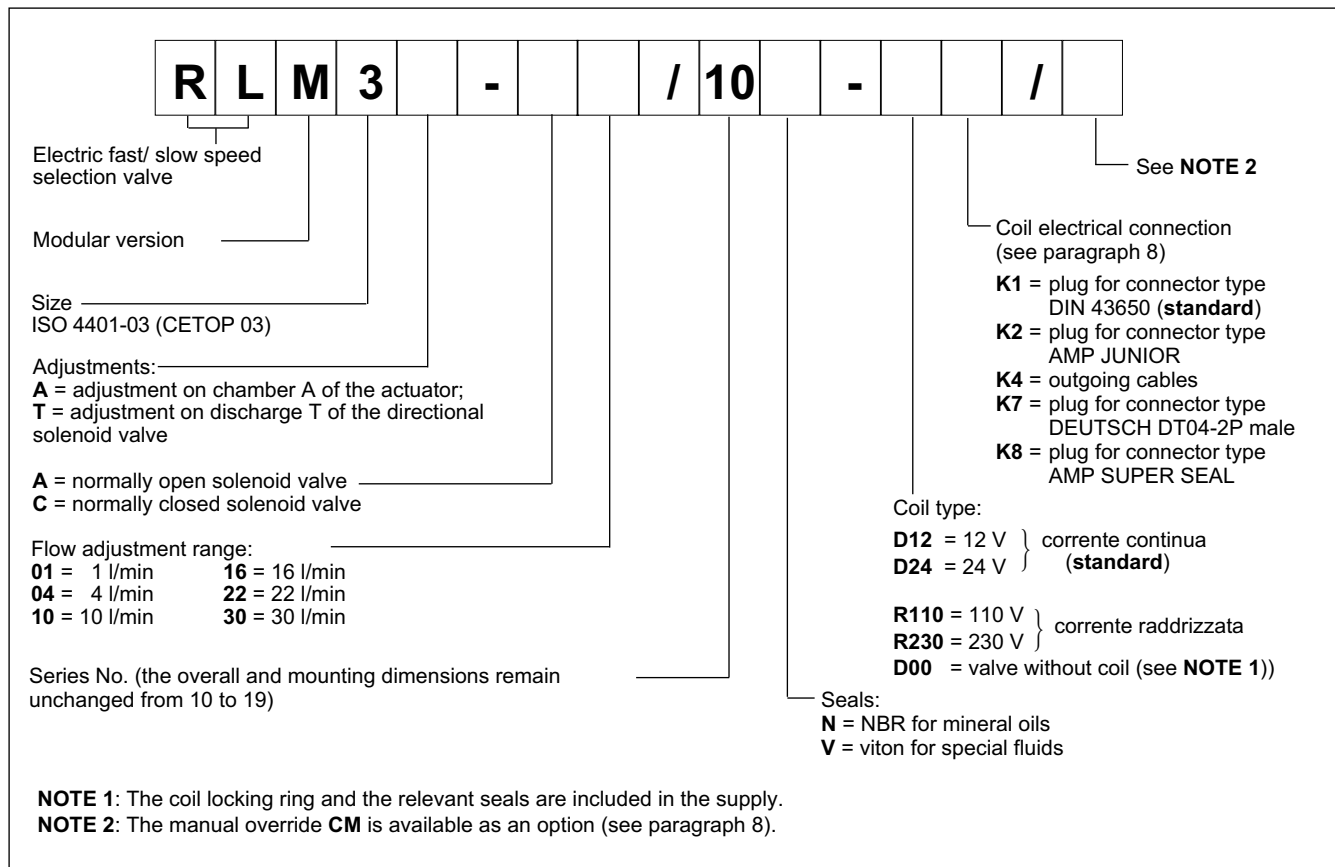
### CONFIGURATIONS

(see Hydraulic symbols)

- Configuration "A": meter-out control from the actuator on chamber A.
- Configuration "T": control on discharge T of the directional solenoid valve for speed control in both directions of movement.



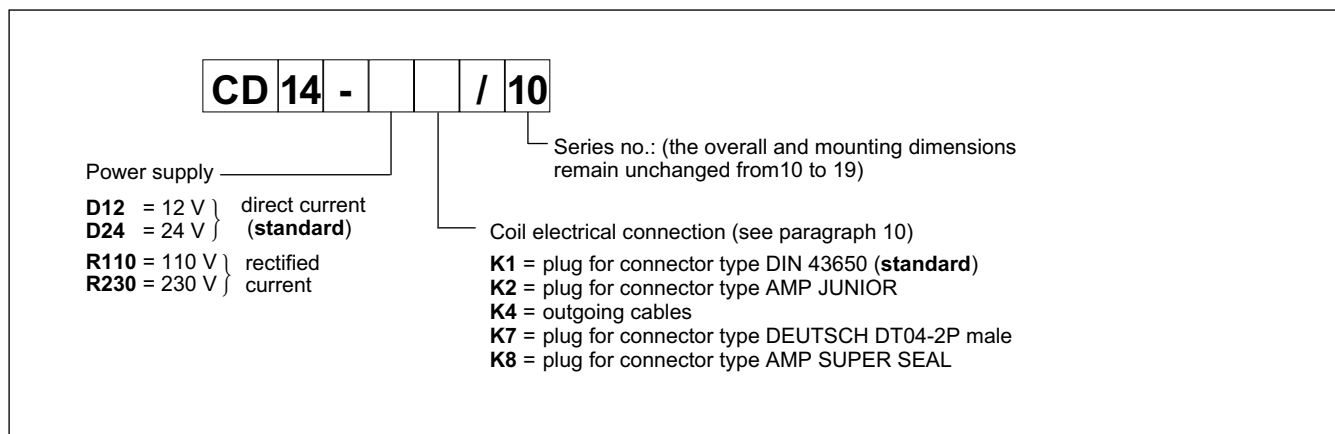
## 1 - IDENTIFICATION CODE



**N.B. :** For further informations about the flow control valve see catalogue 32 200; For further informations about the cartridge poppet valve see catalogue 43 100.

**NOTE:** The solenoid valves are never supplied with connector. Connectors must be ordered separately. To find out the type of connector to be ordered, please see catalogue 49 000.

### 1.1 - Coil identification code

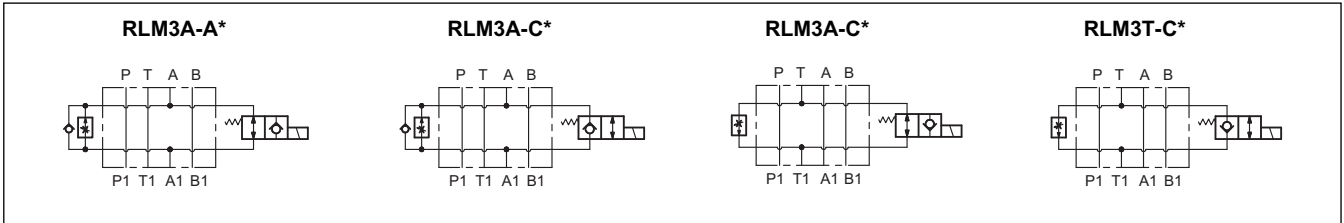


## 3 - HYDRAULIC FLUIDS

Use mineral oil-based hydraulic fluids HL or HM type, according to ISO 6743-4. For these fluids, use NBR seals (code N). For fluids HFDR type (phosphate esters) use FPM seals (code V). For the use of other kinds of fluid such as HFA, HFB, HFC, please consult our technical department. Using fluids at temperatures higher than 80 °C causes a faster degradation of the fluid and of the seals characteristics. The fluid must be preserved in its physical and chemical characteristics.

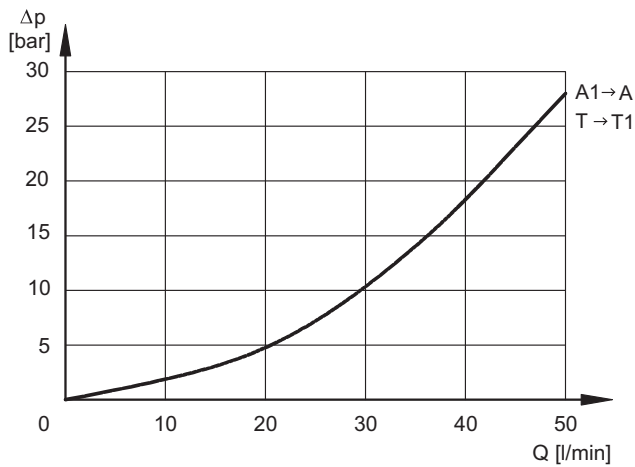


### 3 - HYDRAULIC SYMBOLS



### 4 - PRESSURE DROPS $\Delta p$ -Q

(obtained with viscosity of 36 cSt at 50 °C)



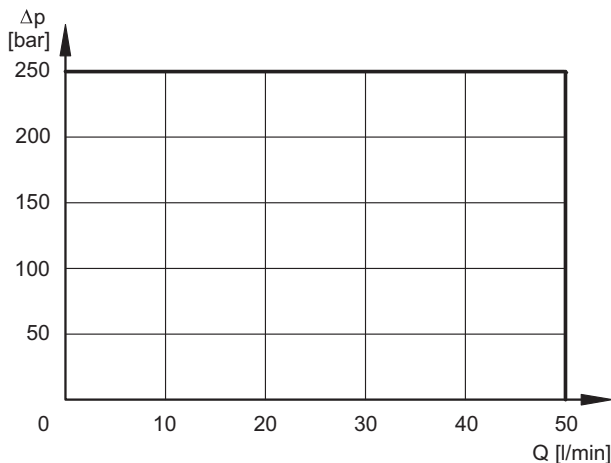
The values in graphs refer to the fast flow through the solenoid valve and are equal for A (normally open) and C (normally closed) versions.

### 5 - SWITCHING TIME

The values are obtained according to the ISO 6403 standard, with mineral oil at 50°C, with viscosity of 36 cSt.

TIMES [ms]	ENERGIZING	DE-ENERGIZING
<b>RLM3*-A*</b>	85	60
<b>RLM3*-C*</b>	60	85

### 6 - OPERATING LIMITS



The curves define the flow rate operating fields according to the valve pressure of the different versions.

The values have been obtained according to ISO 6403 norm with solenoids at rated temperature and supplied with voltage equal to 90% of the nominal voltage.

The value have been obtained with mineral oil, viscosity 36 cSt, temperature 50 °C and filtration according to ISO 4406:1999 class 18/16/13.



## 5 - ELECTRICAL FEATURES

### 5.1 Solenoids

These are essentially made up of two parts: tube and coil. The tube is threaded onto the valve body and includes the armature that moves immersed in oil, without wear. The inner part, in contact with the oil in the return line, ensures heat dissipation. The coil is fastened to the tube by a threaded nut, and can be rotated according to the available space.

The interchangeability of coils of different voltages both D or R type is possible without removing the tube.

#### Protection according CEI EN 60529 - atmospheric agents

Connector	IP 65	IP 67	IP 69 K
K1 DIN 43650	x		
K2 AMP JUNIOR	x	x	
K4 outgoing cables	x	x	
K7 DEUTSCH DT04 male	x	x	x
K8 AMP SUPER SEAL	x	x	x

**NOTE:** The protection degree is guaranteed only with the connector correctly connected and installed.

<b>SUPPLY VOLTAGE FLUCTUATION</b>	± 10% Vnom
<b>MAX SWITCH ON FREQUENCY</b>	10.000 ins/hr
<b>DUTY CYCLE</b>	100%
<b>ELECTROMAGNETIC COMPATIBILITY (EMC)</b>	In compliance with 89/336 CEE
emissions	EN 50081-1
immunity	EN 50082-2
<b>LOW VOLTAGE</b>	In compliance with 73/23/CEE 96/68/CEE
<b>CLASS OF PROTECTION :</b> Coil insulation (VDE 0580) Impregnation	class H class H

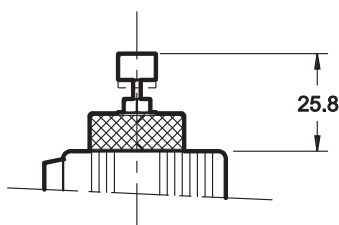
### 5.2 Current and absorbed power

In the table are shown current and power consumption values relevant to the different coil types. "R" coil must be used when the valve is fed with AC power supply subsequently rectified by means of rectifier bridge, externally or incorporated in the "D" type connector (see cat. 49 000).

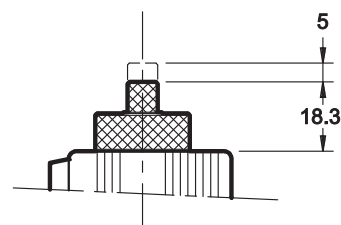
	Resistance at 20°C [Ω] (±1%)	Absorbed current [A] (±5%)	Absorbed power (±5%)		Coil code				
			[W]	[VA]	K1	K2	K4	K7	K8
<b>CD14-D12*</b>	5,4	2,2	26,5		1902740	1902750	1902770	1902980	1903020
<b>CD14-D24*</b>	20,7	1,16	27,8		1902741	1902751	1902771	1902981	1903021
<b>CD14-R110*</b>	363	0,25		27,2	1902742				
<b>CD14-R230*</b>	1640	0,11		26,4	1902743				

## 8 - MANUAL OVERRIDE

CM for NO version (pushing type)

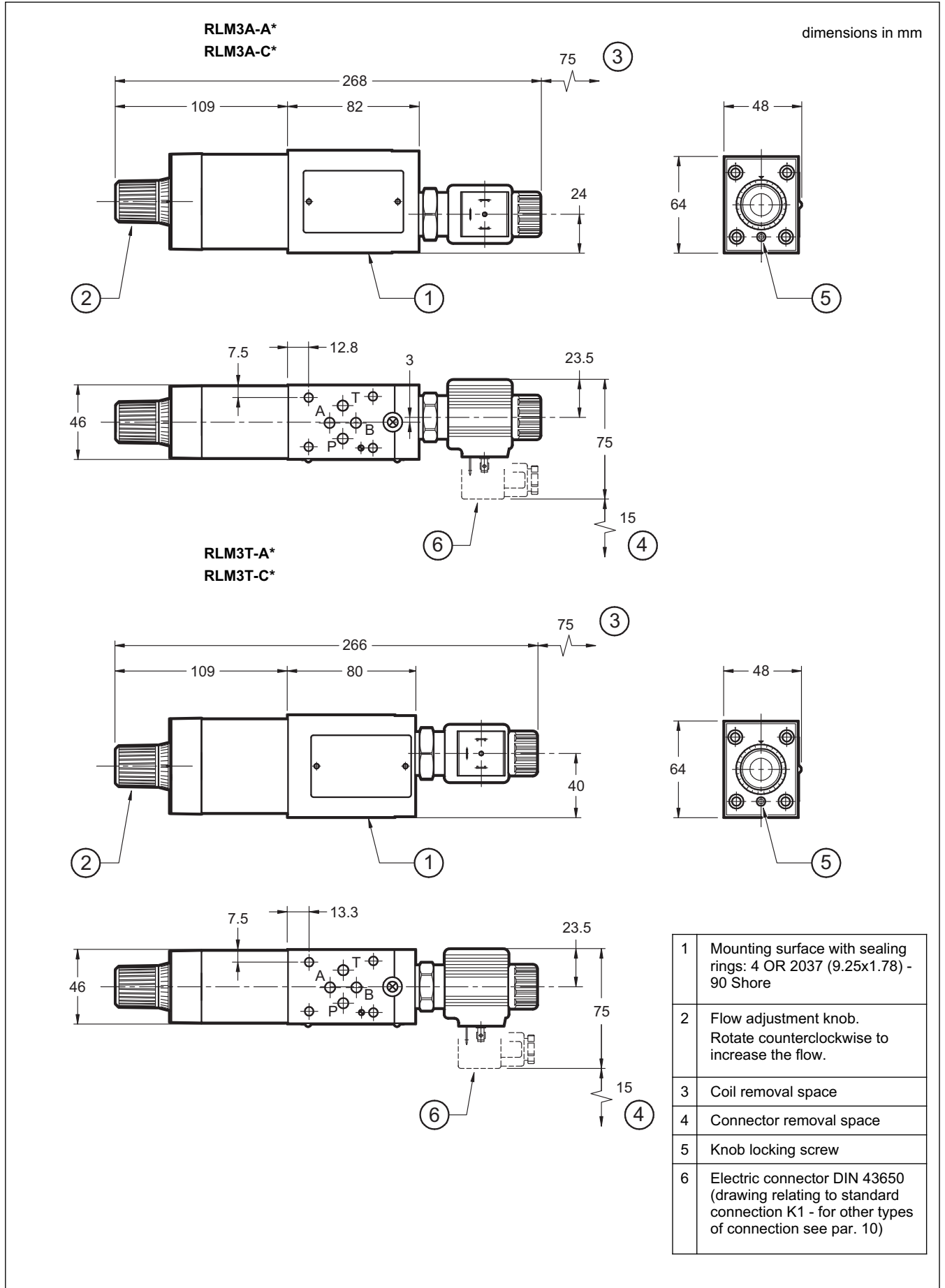


CM for NC version (screw type)





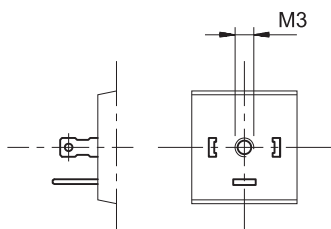
## 9 - OVERALL AND MOUNTING DIMENSIONS



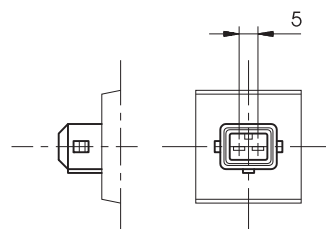


## 10 - ELECTRIC CONNECTIONS

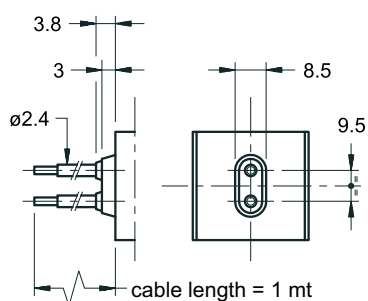
connection for DIN 43650 connector  
code **K1 (standard)**



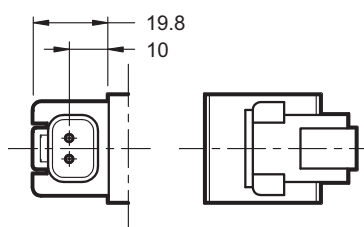
connection for AMP JUNIOR connector  
code **K2**



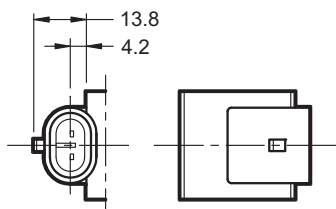
outgoing cables connection  
code **K4**



connection for DEUTSCH DT04-2P male connector  
code **K7**



connection for AMP SUPER SEAL connector (two contacts)  
code **K8**



## 11 - ELECTRIC CONNECTORS

The solenoid valves are supplied without connectors. For coils with standard electrical connections K1 type (DIN 43650) the connectors can be ordered separately. For the identification of the connector type to be ordered please see catalog 49 000. For K2, K7 and K8 connection type the relative connectors are not available.



**DIPLOMATIC**  
HYDRAULICS

**DIPLOMATIC OLEODINAMICA SpA**  
20025 LEGNANO (MI) - P.le Bozzi, 1 / Via Edison  
Tel. 0331/472111 - Fax 0331/548328