



DIPLOMATIC
HYDRAULICS

41 150/108 ED

DS3

SOLENOID OPERATED DIRECTIONAL CONTROL VALVE

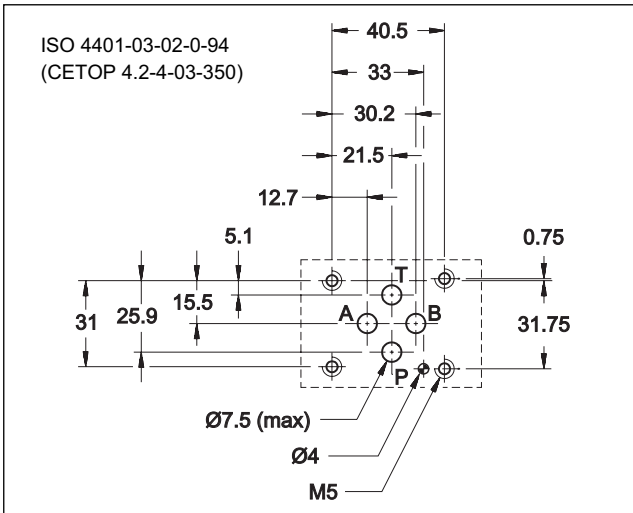


SUBPLATE MOUNTING ISO 4401-03 (CETOP 03)

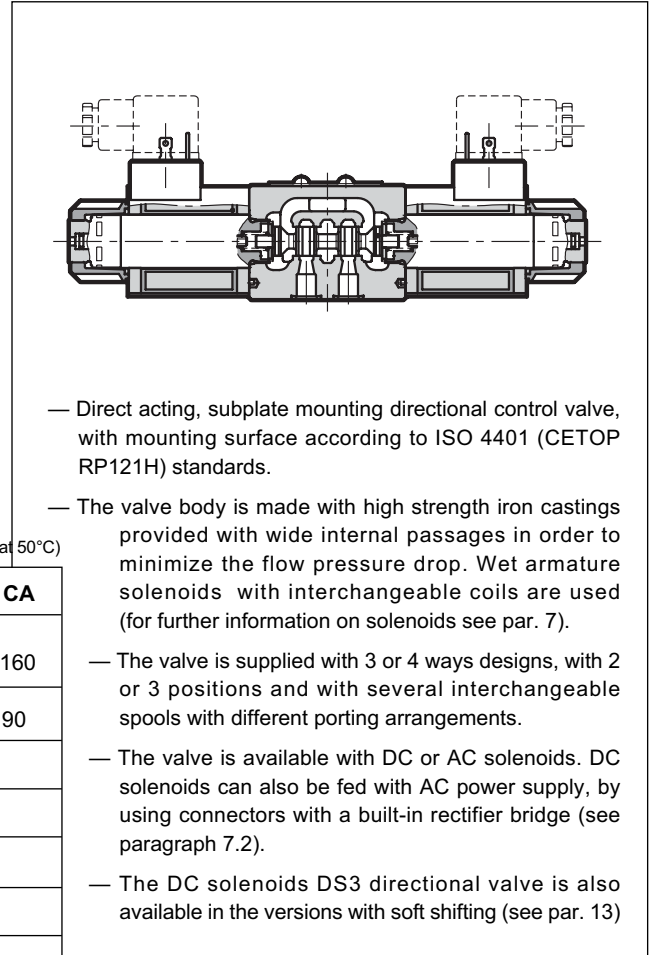
p max 350 bar

Q max 100 l/min

MOUNTING INTERFACE



OPERATING PRINCIPLE

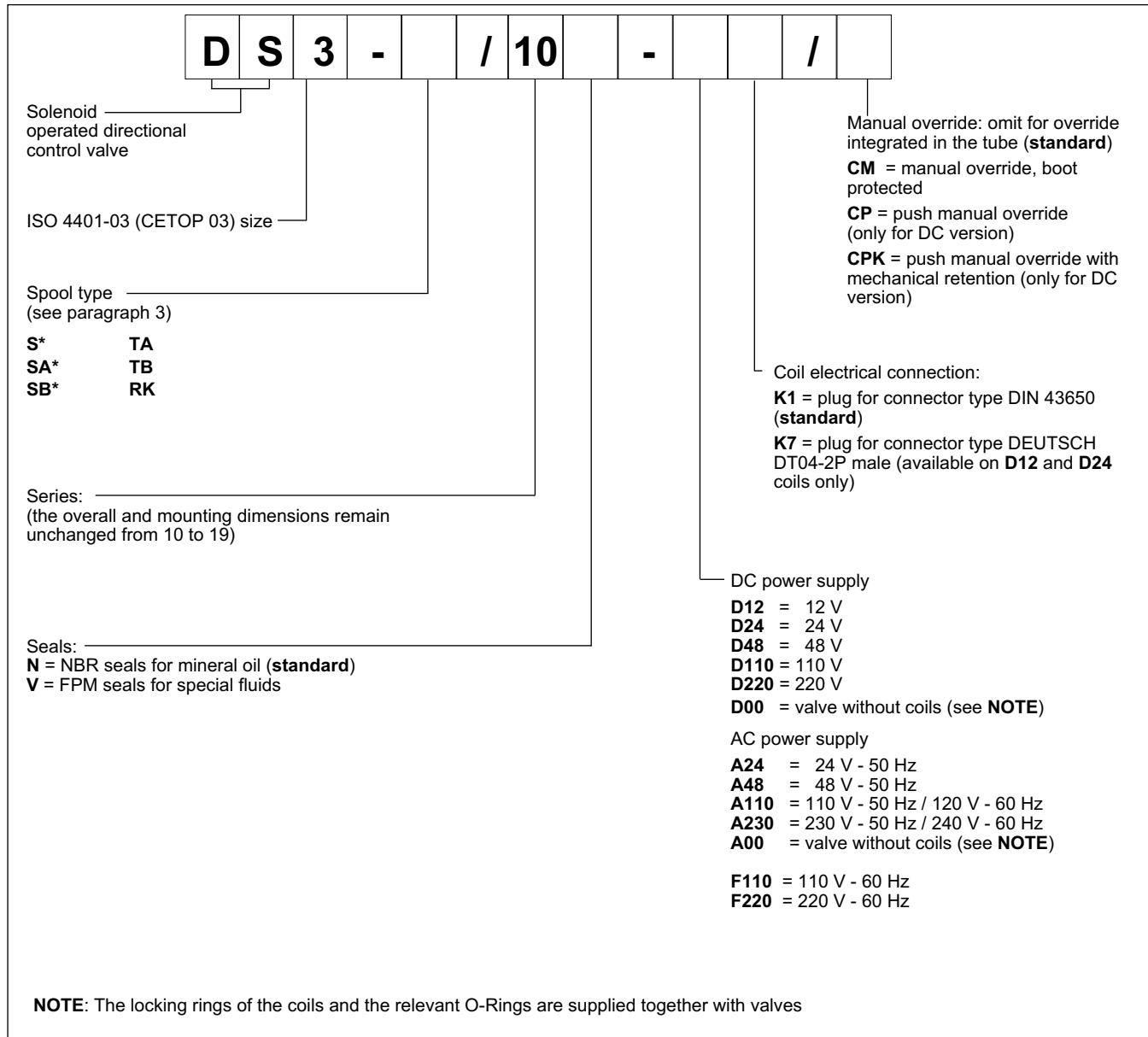


PERFORMANCE RATINGS (obtained with mineral oil with viscosity of 36 cSt at 50°C)

Maximum operating pressure	bar	CC	CA
		350	
Ports P - A - B		210	160
Port T			
Maximum flow rate	l/min	100	90
Pressure drop $\Delta p-Q$	see paragraph 4		
Operating limits	see paragraph 6		
Electrical features	see paragraph 7		
Electrical connections	see paragraph 14		
Ambient temperature range	°C	-20 / +50	
Fluid temperature range	°C	-20 / +80	
Fluid viscosity range	cSt	10 ÷ 400	
Recommended viscosity	cSt	25	
Fluid contamination degree	according to ISO 4406:1999 class 20/18/15		
Mass:	single solenoid valve	kg	1,5
	double solenoid valve	kg	1,35
			1,8



1 - IDENTIFICATION CODE

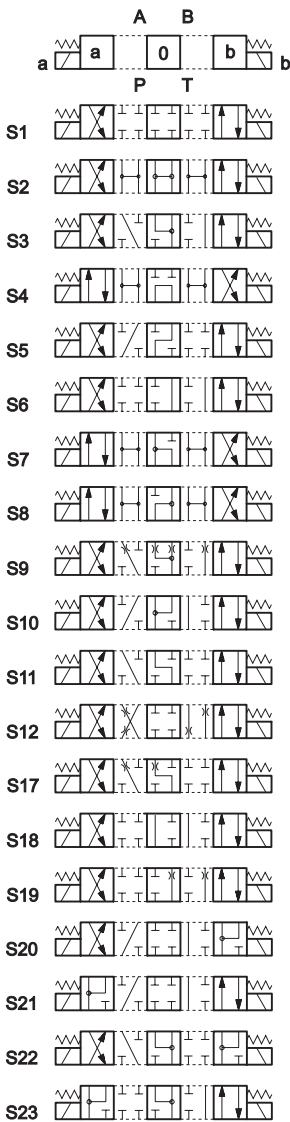


2 - HYDRAULIC FLUIDS

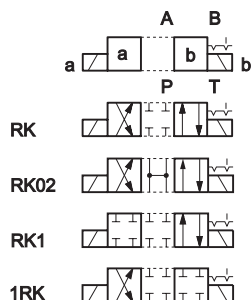
Use mineral oil-based hydraulic fluids HL or HM type, according to ISO 6743-4. For these fluids, use NBR seals (code N). For fluids HFDR type (phosphate esters) use FPM seals (code V). For the use of other fluid types such as HFA, HFB, HFC, please consult our technical department. Using fluids at temperatures higher than 80 °C causes a faster degradation of the fluid and of the seals characteristics. The fluid must be preserved in its physical and chemical characteristics.

3 - SPOOL TYPE

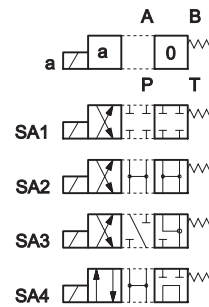
Type S*:
2 solenoids - 3 positions
with spring centering



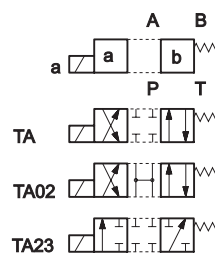
Type RK:
2 solenoids - 2 positions
with mechanical retention



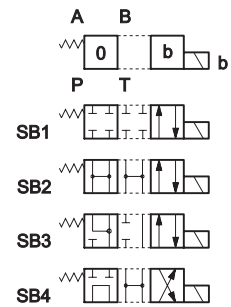
Type SA*:
1 solenoid side A
2 positions (central + external)
with spring centering



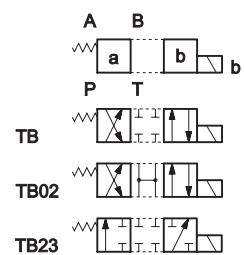
Type TA:
1 solenoid side A
2 external positions
with return spring



Type SB*:
1 solenoid side B
2 positions (central + external)
with spring centering



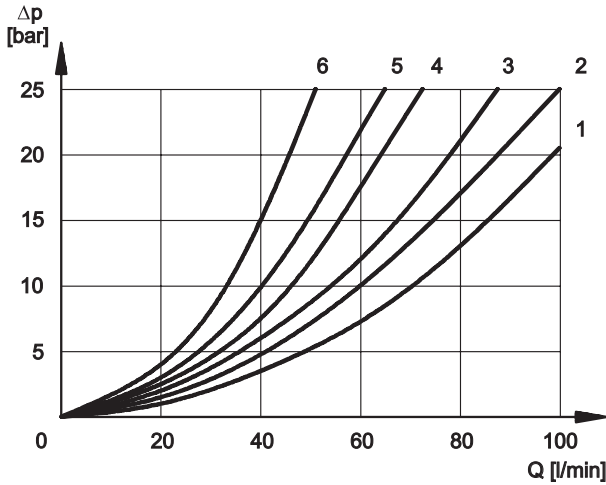
Type TB:
1 solenoid side B
2 external positions
with return spring



Besides the diagrams shown, which are the most frequently used, other special versions are available: consult our technical department for their identification, feasibility and operating limits.



4 - PRESSURE DROPS Δp -Q (obtained with viscosity 36 cSt at 50 °C)



For pressure drops between A and B lines of spools S10, S20, S21, S22 and S23, which are used in the regenerative diagram, refer to curve 5.

PRESSURE DROPS WITH VALVE IN ENERGIZED POSITION

SPOOL TYPE	FLOW DIRECTION			
	P-A	P-B	A-T	B-T
	CURVES ON GRAPH			
S1, SA1, SB1	2	2	3	3
S2, SA2, SB2	1	1	3	3
S3, SA3, SB3	3	3	1	1
S4, SA4, SB4	6	6	6	6
S5	2	1	3	3
S6	2	2	3	1
S7, S8	6	6	6	6
S9	2	2	3	3
S10	1	3	1	3
S11	2	2	1	3
S12	2	2	3	3
S17	2	2	3	3
S18	1	2	3	3
S19	2	2	3	3
S20	1	5	2	
S21	5	1		2
S22	1	5	2	
S23	5	1		2
TA, TB	2	2	2	2
TA02, TB02	2	2	2	2
TA23, TB23	3	3		
RK	2	2	2	2
RK02	2	2	2	2
RK1, 1RK	2	2	2	2

PRESSURE DROPS WITH VALVE IN DE-ENERGIZED POSITION

SPOOL TYPE	FLOW DIRECTION				
	P-A	P-B	A-T	B-T	P-T
	CURVES ON GRAPH				
S2, SA2, SB2					2
S3, SA3, SB3			3	3	
S4, SA4, SB4					5
S5		4			
S6				3	
S7, S8					5
S10	3	3			
S11			3		
S18	4				
S22			3	3	
S23			3	3	

5 - SWITCHING TIMES

The values indicated are obtained according to ISO 6403 standard, with mineral oil viscosity 36 cSt at 50°C.

SPOOL TYPE	TIMES	
	ENERGIZING	DE-ENERGIZING
DC	25 ÷ 75 ms	15 ÷ 25 ms
AC	10 ÷ 25 ms	15 ÷ 40 ms

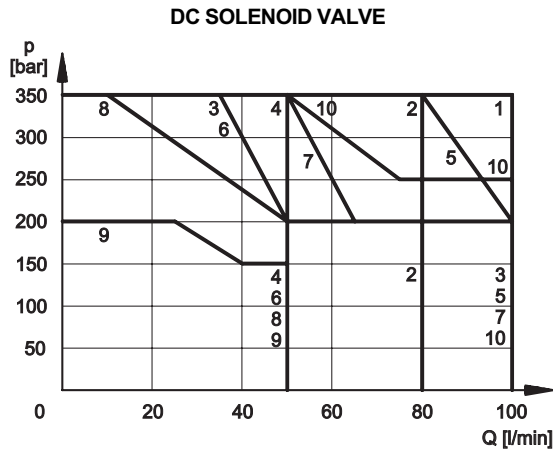


6 - OPERATING LIMITS

The curves define the flow rate operating fields according to the valve pressure of the different versions.

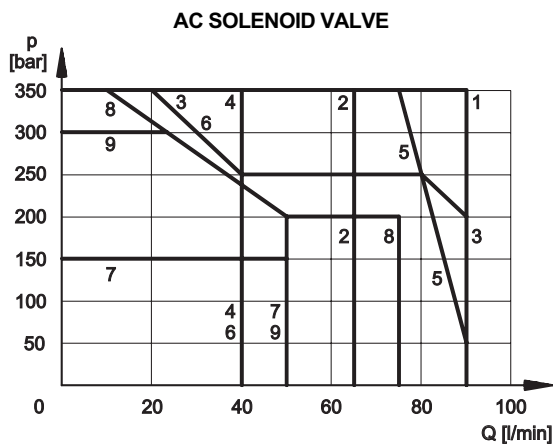
The values have been obtained according to ISO 6403 norm with solenoids at rated temperature and supplied with voltage equal to 90% of the nominal voltage.

The value have been obtained with mineral oil, viscosity 36 cSt, temperature 50 °C and filtration according to ISO 4406:1999 class 18/16/13.



SPOOL TYPE	CURVE	
	P-A	P-B
S1,SA1,SB1	1	1
S2, SA2, SB2	2	2
S3, SA3, SB3	3	3
S4, SA4, SB4	4	4
S5	1	1
S6	6	7
S7	4	4
S8	4	4
S9	10	10
S10	1	1
S11	7	6
S12	1	1

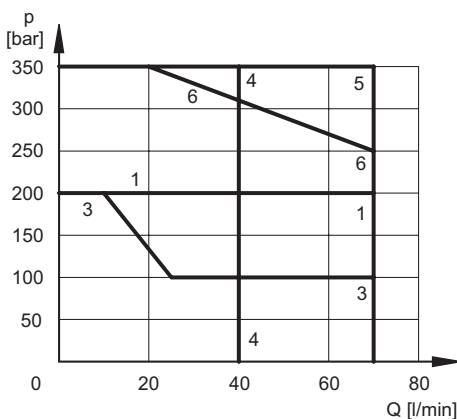
SPOOL TYPE	CURVE	
	P-A	P-B
S17		
S18	1	1
S19		
S20	8*	8
S21	8	8*
S22	9*	8
S23	8	9*
TA, TB	5	5
TA02, TB02	1	1
TA23, TB23	2	2
RK	1	1
RK02	1	1
RK1, 1RK	1	1



SPOOL TYPE	CURVE	
	P-A	P-B
S1,SA1,SB1	1	1
S2, SA2, SB2	2	2
S3, SA3, SB3	3	3
S4, SA4, SB4	4	4
S5	1	1
S6	3	1
S7	4	4
S8	4	4
S9	1	1
S10	1	1
S11	1	3
S12	1	1

SPOOL TYPE	CURVE	
	P-A	P-B
S17		
S18	1	1
S19		
S20	9*	8
S21	8	9*
S22	7*	6
S23	6	7*
TA, TB	1	1
TA02, TB02	1	1
TA23, TB23	5	5
RK	1	1
RK02	1	1
RK1, 1RK	1	1

**AC SOLENOID VALVE with coil A110
fed with 110V - 60 Hz**



*Performance obtained for a valve with A and B lines connected the one to the piston-side chamber and the other to the rod-side chamber of a double-acting cylinder with area ratio 2:1.

SPOOL TYPE	CURVE	
	P-A	P-B
S1,SA1,SB1	1	1
S2, SA2, SB2	5	5
S3, SA3, SB3	3	3
S4, SA4, SB4	4	4
S9	1	1
TA, TB	5	5
RK	6	6

NOTE: The values indicated in the graphs are relevant to the standard solenoid valve. The operating limits can be considerably reduced if a 4-way valve is used with port A or B plugged.

For flow and pressure performances of soft-shifting configuration see paragraph 13

For DC solenoid valves fed with AC by means of connectors with built-in rectifier bridge, see paragraph 7.2



7 - ELECTRICAL FEATURES

7.1 Solenoids

These are essentially made up of two parts: tube and coil. The tube is threaded into the valve body and includes the armature that moves immersed in oil, without wear. The inner part, in contact with the oil in the return line, ensures heat dissipation.

The coil is fastened to the tube by a threaded ring, and can be rotated 360°, to suit the available space.

NOTE 1: In order to further reduce the emissions, use of type H connectors is recommended. These prevent voltage peaks on opening of the coil supply electrical circuit (see cat. 49 000).

Protection from atmospheric agents CEI EN 60529

Plug-in type	IP 65	IP 69 K
K1 DIN 43650	x	
K7 DEUTSCH DT04 male	x	x

NOTE: The protection degree is guaranteed only with the connector correctly connected and installed.

SUPPLY VOLTAGE FLUCTUATION	± 10% Vnom
MAX SWITCH ON FREQUENCY	18.000 ins/hr
DUTY CYCLE	100%
ELECTROMAGNETIC COMPATIBILITY (EMC) emissions (NOTE 1) immunity	EN 50081-1 EN 50082-2
LOW VOLTAGE	In compliance with 73/23/CEE 96/68/CEE
CLASS OF PROTECTION : Coil insulation (VDE 0580) Impregnation: CC valve CA valve	class H class F class H

7.2 Current and absorbed power for DC solenoid valve

The table shows current and power consumption values relevant to the different coil types for DC.

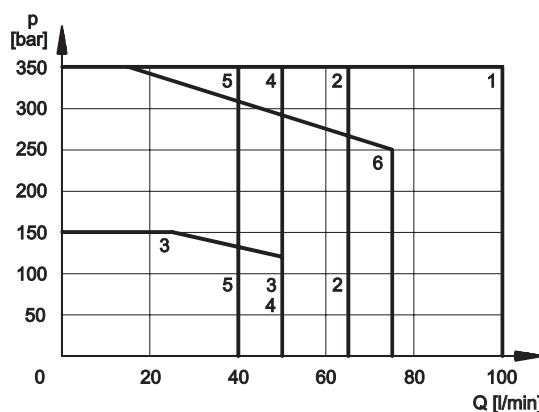
The rectified current supply takes place by fitting the valve (with the exception of D12 coil) with an alternating current source (50 or 60 Hz), rectified by means of a bridge built-in to the "D" type connectors (see cat. 49 000), by considering a reduction of the operating limits (see diagram below).

Coils for direct current (values ±5%)

	Nominal voltage [V]	Resistance at 20°C [Ω]	Current consumpt. [A]	Power consumpt. [W]	Coil code	
					K1	K7
D12	12	4,4	2,72	32,6	1902860	1902940
D24	24	18,6	1,29	31	1902861	1902941
D48	48	78,6	0,61	29,3	1902863	
D110	110	423	0,26	28,6	1902864	
D220	220	1692	0,13	28,6	1902865	

Operating limits for DC solenoid valves fed with AC by means of connectors with built-in rectifier bridge.

SPOOL TYPE	CURVE	
	P-A	P-B
S1. SA1. SB1	1	1
S2. SA2. SB2	2	2
S3. SA3. SB3	3	3
S4. SA4. SB4	4	4
S9	6	6
TA. TB	5	5
RK	1	1



7.3 Current and absorbed power for AC solenoid valve

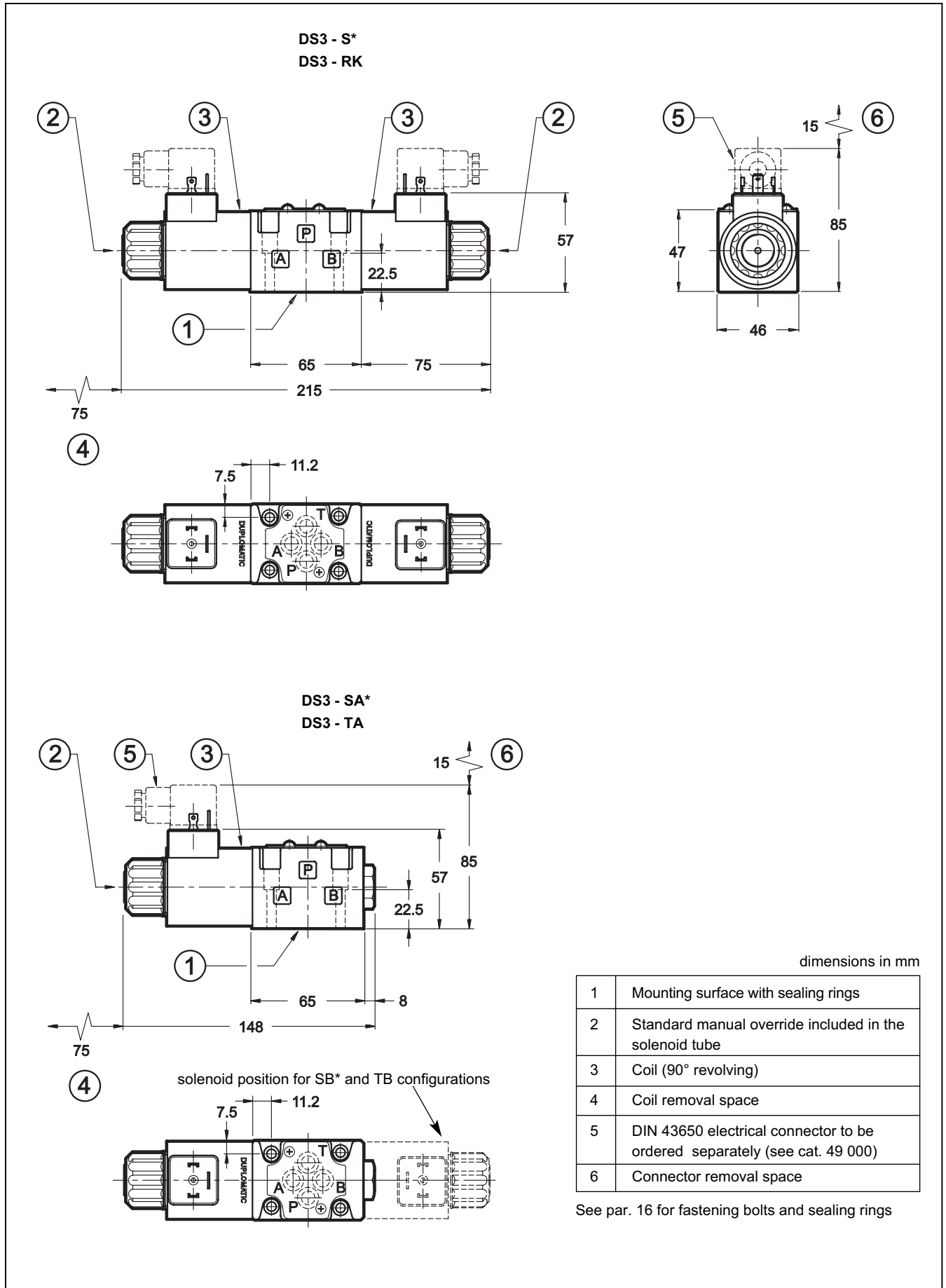
The table shows current and power consumption values at inrush and at holding, relevant to the different coil types for AC current.

Coils for alternating current (values ± 5%)

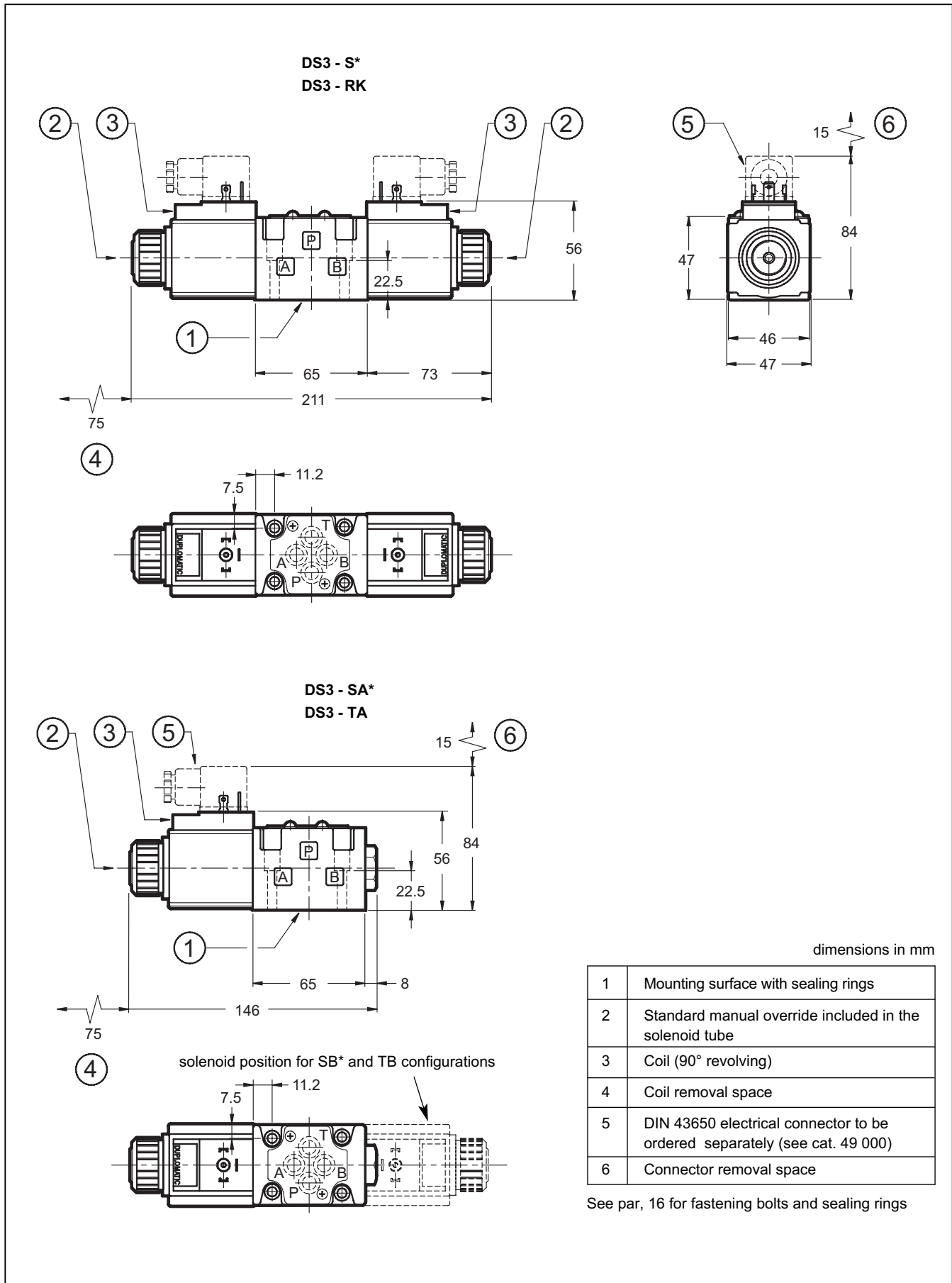
Suffix	Nominal voltage [V]	Frequency [Hz]	Resistance at 20°C [ohm]	Current consumption at inrush [A]	Current consumption at holding [A]	Power consumption at inrush [VA]	Power consumption at holding [VA]	Coil code	
A24	24	50	1,46	8	2	192	48	1902830	
A48	48	50	5,84	4,4	1,1	204	51	1902831	
A110	110V-50Hz 120V-60Hz	50/60	32	1,84	0,46	192	48	1902832	
				1,56	0,39	188	47		
A230	230V-50Hz 240V-60Hz		140	0,76	0,19	176	44	1902833	
				0,6	0,15	144	36		
F110	110		60	26	1,6	0,4	176	44	1902834
F220	220			106	0,8	0,2	180	45	1902835



8 - OVERALL AND MOUNTING DIMENSIONS FOR DC SOLENOID VALVES



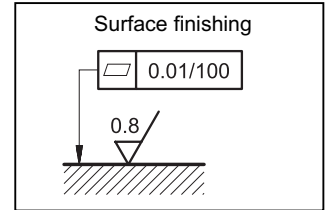
9 - OVERALL AND MOUNTING DIMENSIONS FOR AC SOLENOIDS VALVES





10 - INSTALLATION

Configurations with centering and return springs can be mounted in any position; type RK valves - without springs and with mechanical detent - must be mounted with the longitudinal axis horizontal. Valve fixing takes place by means of screws or tie rods, with the valve mounted on a lapped surface, with values of planarity and smoothness that are equal to or better than those indicated in the drawing. If the minimum values of planarity and/or smoothness are not met, fluid leakages between valve and mounting surface can easily occur.



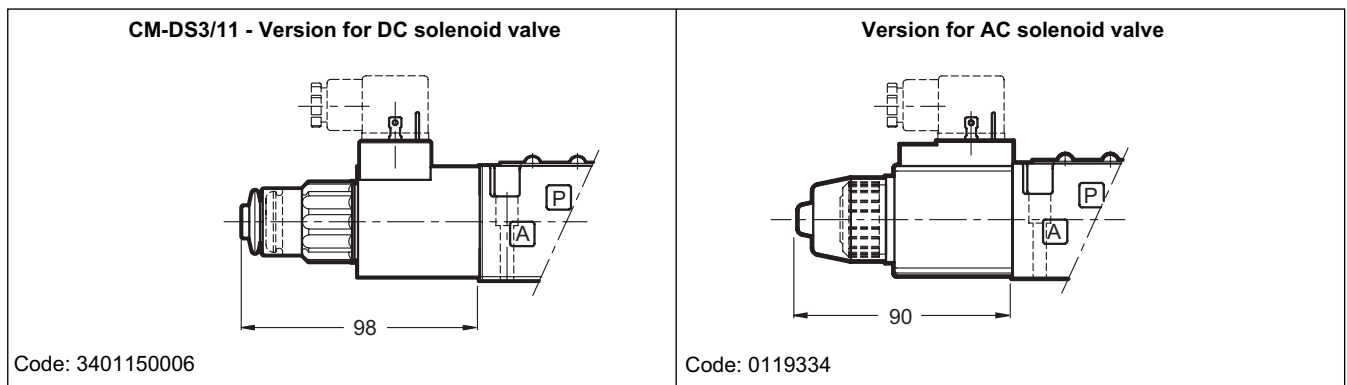
11 - ELECTRIC CONNECTORS

The solenoid operated valves are delivered without the connectors. They must be ordered separately.

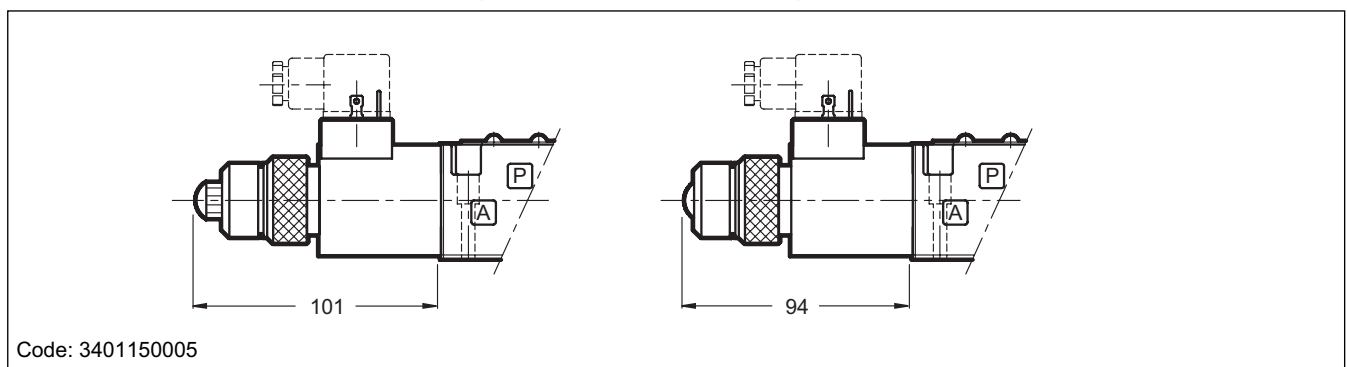
For the identification of the connector type to be ordered, please see catalogue 49 000.

12 - MANUAL OVERRIDES

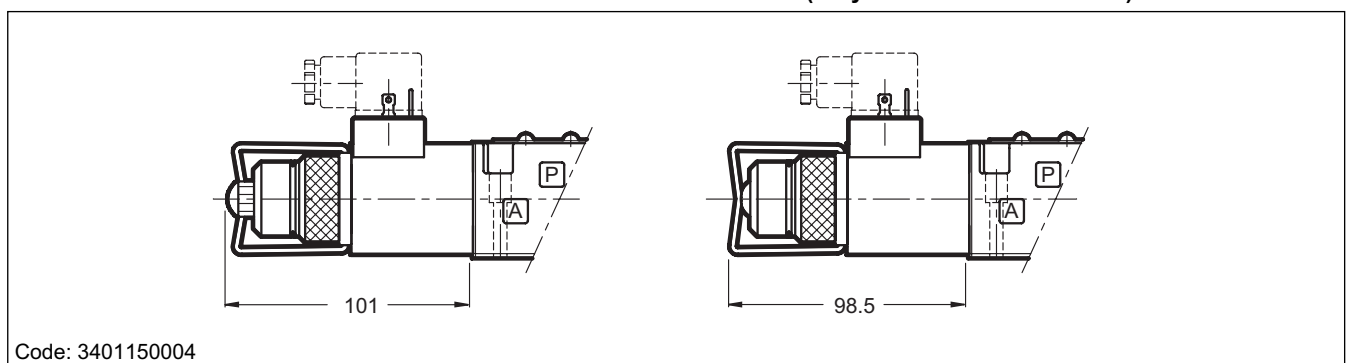
12.1 - Manual override, boot protected



12.2 - CP-DS3/10 Push manual override (only for DC solenoid valve)



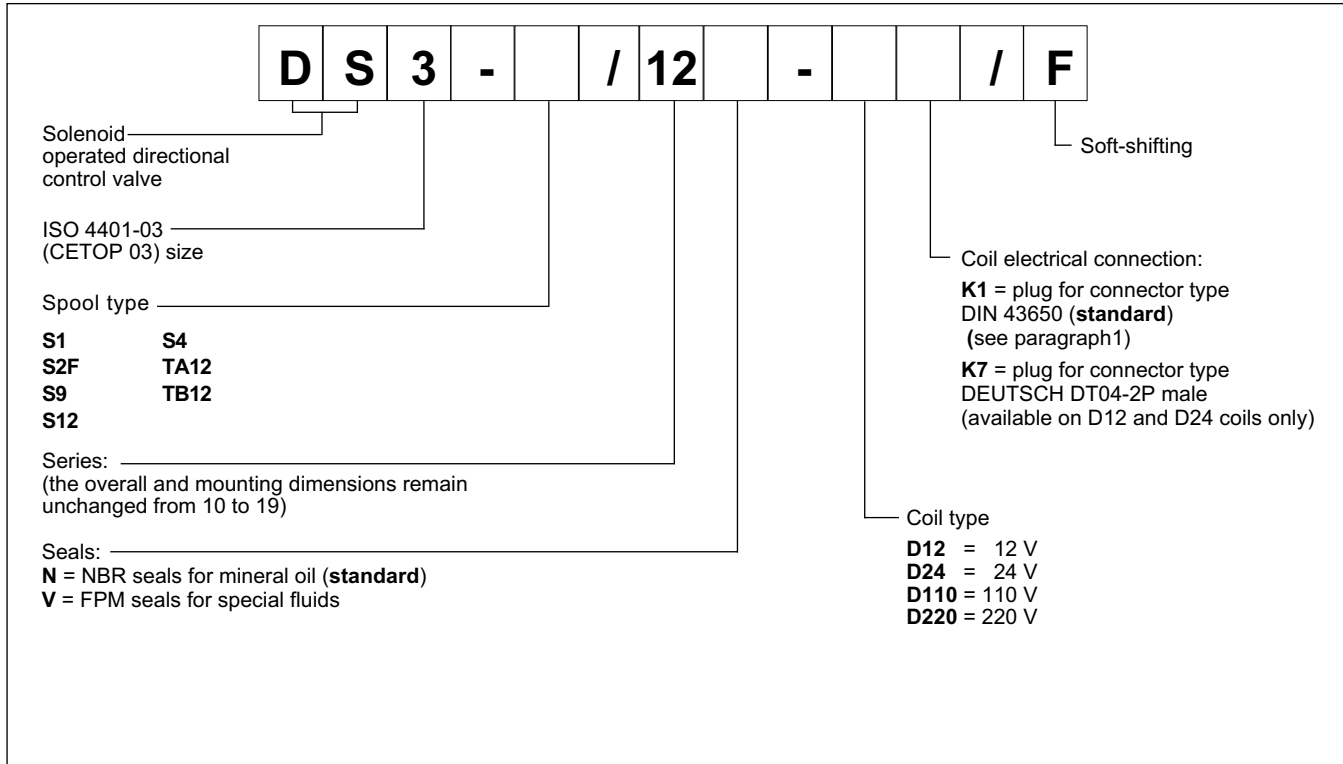
12.3 - CPK-DS3/10 Push manual override with mechanical retention (only for DC solenoid valve)





13 - SOFT-SHIFTING VERSIONS FOR DC SOLENOID VALVE

Identification code



This version enables hydraulic actuators to perform a smooth start and stop by reducing the speed of movement of the valve spool.

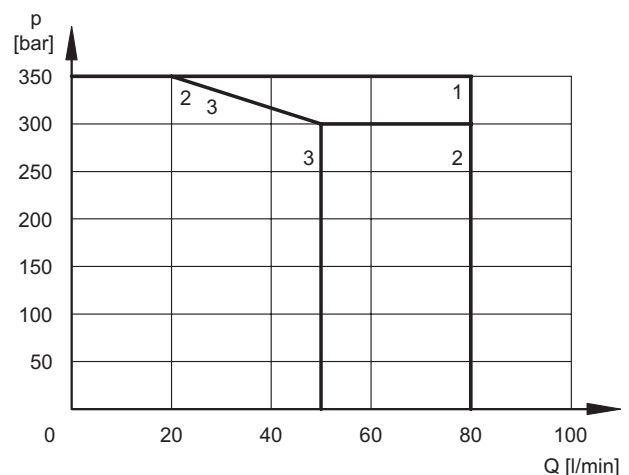
The diagram on the side shows the operating limits of the spools available in the soft-shifting version (**NOTE:** for this version, the S9 spool must be used instead of the S3 one).

The table on the side shows the switching times. The values indicated are obtained according to ISO 6403 standard, with mineral oil viscosity 36 cSt at 50°C.

The shifting time and characteristics curves, are influenced by the viscosity (and thus by the temperature) of the operating fluid. Moreover, times can vary according to the flow rate and operating pressure values of the valve.

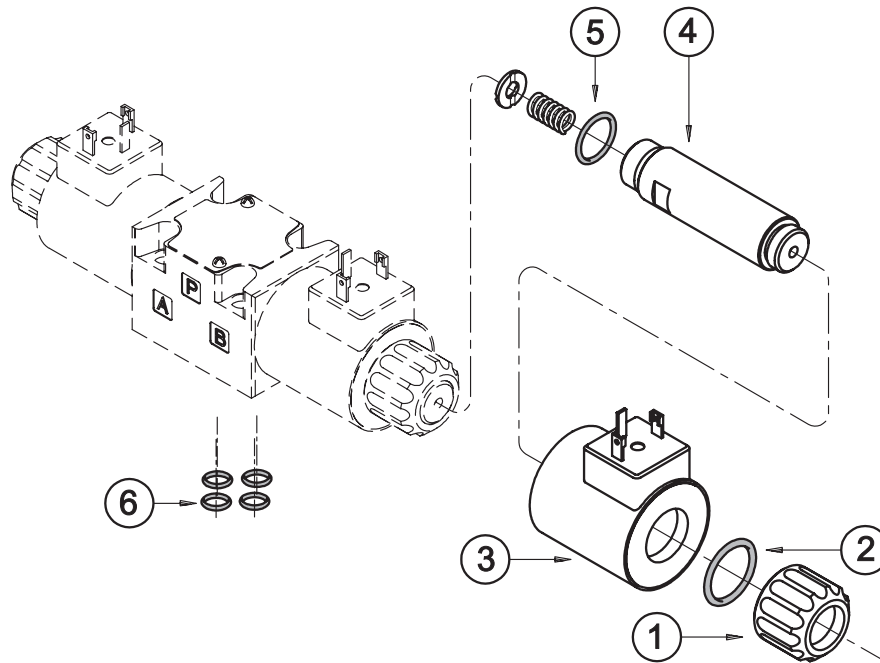
For the correct functioning of the soft-shifting, ensure that the solenoid tubes are always filled with oil. For this purpose, we recommend to install a backpressure valve set at $1 \div 2$ bar on T line.

SPOOL	CURVE		TIMES [ms]	
	P-A	P-B	ENERGIZING	DE-ENERGIZING
S1, S12	1	1	350	200 ÷ 300
S2F	3	3	400	100 ÷ 250
S4	3	3	350	150 ÷ 300
S9	2	2	400	200 ÷ 300
TA12, TB12				





14 - SPARE PARTS FOR DC SOLENOID VALVE



DC COILS AND ELECTRICAL CONNECTORS IDENTIFICATION CODE

C 22 - / 10

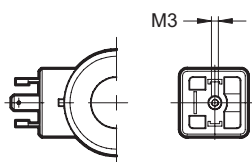
Supply voltage

D12 = 12 V
D24 = 24 V
D48 = 48 V
D110 = 110 V
D220 = 220 V

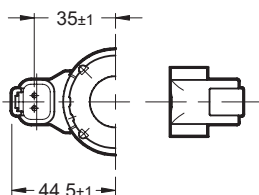
Series no.:
 (the overall and mounting dimensions remain unchanged from 10 to 19)

Coil electrical connection:
K1 = plug for connector type DIN 43650 (**standard**)
K7 = plug for connector type DEUTSCH DT04-2P male (available on D12 and D24 coils only)

K1 PLUG TYPE (standard)



K7 PLUG TYPE



1	Coil locking ring with seal included cod. 0119412
2	ORM type 0220-20 (22x2) - 70 Shore
3	Coil (see identification code)
4	Solenoid tube for standard version: TD22-DS3/10N (NBR seals) TD22-DS3/10V (FPM seals) Solenoid tube for version with soft-shifting: TD22-DS3F/10N (NBR seals) TD22-DS3F/10V (FPM seals) NOTE: OR n°5 included
5	OR type 2062 (15.6x1.78) - 70 Shore
6	N. 4 OR type 2037 (9.25x1.78) - 90 Shore

SEALS KIT

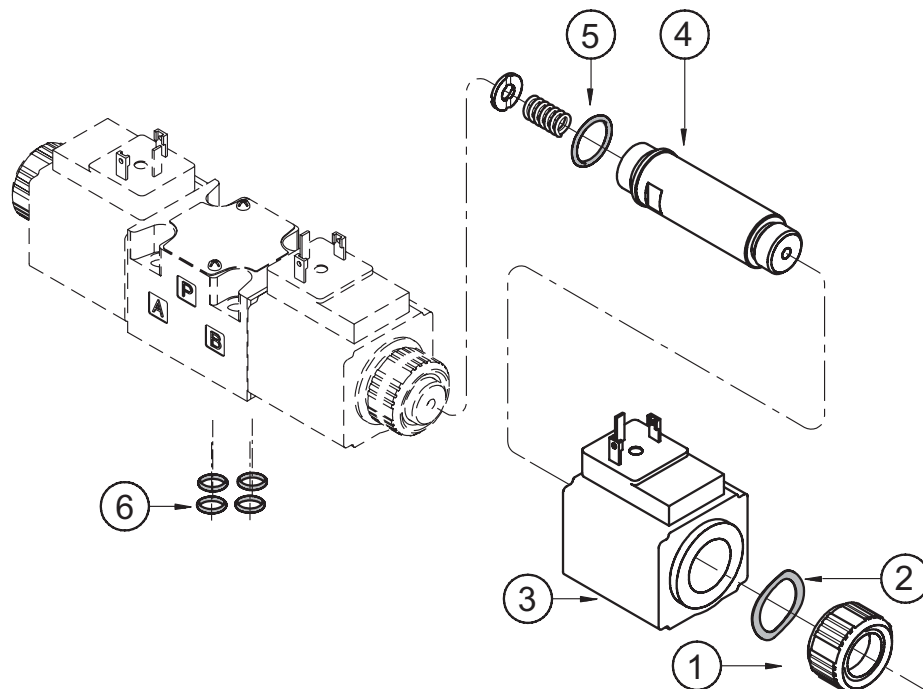
The codes include the ORing n° 2,5 and 6.

Cod. 1985406 NBR seals

Cod. 1985410 FPM (viton) seals



15 - SPARE PARTS FOR AC SOLENOID VALVE



AC COILS IDENTIFICATION CODE

C 20.6 - K1 / 10

Supply voltage

- A24** = 24 V - 50 Hz
- A48** = 48 V - 50 Hz
- A110** = 110 V - 50 Hz
- 120 V - 60 Hz
- A230** = 230 V - 50 Hz
- 240 V - 60 Hz
- F110** = 110 V - 60 Hz
- F220** = 220 V - 60 Hz

Series no.:
(the overall and mounting dimensions remain unchanged from 10 to 19)

Plug for connector type
DIN 43650 (standard)

1	Coil locking ring cod. 0119333
2	Snap ring cod. 0550483
3	Coil (see identification code on the side)
4	Solenoid tube : TA20.6-DS3/10N (NBR seals) TA20.6-DS3/10V (FPM seals) NOTE: OR n° 5 included
5	OR type 2062 (15.6x1.78) - 70 Shore
6	N. 4 OR type 2037 (9.25x1.78) - 90 Shore

SEALS KIT

The codes include the OR nr. 5 and 6.

Cod. 1985406 NBR seals

Cod. 1985410 FPM (viton) seals

16 - VALVE FASTENING BOLTS

4 fastening bolts M5x30 (12.9 class recommended)

Tightening torque 5 Nm (bolts A 8.8) - 8 Nm (bolts A 12.9)

17- SUBPLATES (See catalogue 51 000)

Type PMMD-AI3G with rear ports 3/8" BSP

Type PMMD-AL3G with side ports 3/8" BSP



**DIPLOMATIC
HYDRAULICS**

DIPLOMATIC OLEODINAMICA SpA

20025 LEGNANO (MI) - P.le Bozzi, 1 / Via Edison
Tel. 0331/472111 - Fax 0331/548328